

STANDARD EQUIPMENT

ISO Standard cabin
All-weather steel cab with 360° visibility
Safety glass windows
Rise-up type windshield wiper
Sliding fold-in front window
Sliding side window(LH)
Lockable door
Hot & cool box
Storage compartment & Ashtray
Radio & USB player
Cabin roof-steel cover
12 volt power outlet (24V DC to 12V DC converter)
Computer aided power optimization (New CAPO) system
3-power mode, 2-work mode, user mode
Auto deceleration & one-touch deceleration system
Auto warm-up system
Auto overheat prevention system
Automatic climate control
Air conditioner & heater
Defroster
Self-diagnostics system
Starting Aid (air grid heater) for cold weather
Centralized monitoring
LCD display
Engine speed or Trip meter/Accel.
Clock
Gauges
Fuel level gauge
Engine coolant temperature gauge
Hyd. oil temperature gauge
Warnings
Overload
Communication error
Low battery
Air cleaner clogging
Indicators
Max power
Low speed/High speed
Fuel warmer
Auto idle
Door and cab locks, one key
Two outside rearview mirrors
Fully adjustable suspension seat with seat belt
Pilot-operated slidable joystick
Four front working lights (2 boom mounted, 2 front frame mounted)
Electric horn
Batteries (2 x 12V x 100 AH)
Battery master switch
Removable clean-out screen for oil cooler
Automatic swing brake
Removable reservoir tank
Fuel pre-filter
Boom holding system
Arm holding system
Track shoes (600mm, 24")
Track rail guard
Accumulator for lowering work equipment
Electric transducer
Lower frame under cover (Normal)

OPTIONAL EQUIPMENT

Fuel filler pump (35 L/min)
Beacon lamp
Single-acting piping kit (breaker, etc.)
Double-acting piping kit (clamshell, etc.)
Quick coupler
Travel alarm
Boom
5.1 m, 16' 9"
Arms
2.2 m, 7' 3"
2.6 m, 8' 6"
3.1 m, 10' 2"
Cabin FOPS/FOG (ISO/DIS 10262 Level II)
FOPS (Falling Object Protective Structure)
FOG (Falling Object Guard)
Cabin lights
Cabin front window rain guard
Sun visor
Track shoes
Triple grousers shoe (500mm, 20")
Triple grousers shoe (700mm, 28")
Triple grousers shoe (800mm, 32")
Lower frame under cover (Additional)
Tool kit
Operator suit
Rearview camera
Seat
Mechanical suspension seat with heater
Hi-mate (Remote Management System)
Fuel warmer
Air compressor
Cabin-winenet guard / Finenet guard
Blade
640mm (2' 1") x 2,750mm (9' 1")
640mm (2' 1") x 2,850mm (9' 5")
640mm (2' 1") x 3,050mm (10' 1")

* Standard and optional equipment may vary. Contact your Hyundai dealer for more information. The machine may vary according to International standards.
 * The photos may include attachments and optional equipment that are not available in your area.
 * Materials and specifications are subject to change without advance notice.
 * All imperial measurements rounded off to the nearest pound or inch.

PLEASE CONTACT

 **HYUNDAI CONSTRUCTION EQUIPMENT**

Head Office (Sales office)

First tower, 55, Bundang-ro, Bundang-gu, Seongnam-si, Gyeonggi-do, Korea

MOVING YOU FURTHER

Robex
180LC-95
 With Tier 2 Engine installed



*Photo may include optional equipment.

Pride at Work

Hyundai Heavy Industries strives to build state-of-the-art earthmoving equipment to give every operator maximum performance, more precision, versatile machine preferences, and proven quality. Take pride in your work with Hyundai!

Robex 180LC-9S

Machine Walk-Around

Engine Technology

Easy & Simple Serviceability / Auto engine warm up feature / Anti-restart feature

Hydraulic System Improvements

New patented hydraulic control for improved controllability / Improved control valve design for added efficiency and smoother operation / New auto boom and swing priority system for optimum speed / New auto power boost feature for additional power when needed / Improved arm-in and boom-down flow regeneration system for added speed and efficiency

Pump Compartment

Industry-leading, powerful, reliable Kawasaki designed, variable volume in-line axial piston pumps
New compact solenoid block equipped with 4 solenoid valves, 1 EPPR valves, 1 check valve accumulator and pilot filter - controls 2 speed travel, power boost, boom priority, safety lock

Enhanced Operator Cab

Improved visibility

Enlarged cab with improved visibility
Larger right-side glass, now one piece, for better right visibility
Safety glass windows on all sides - less expensive than (polycarbonate) and won't scratch or fade
Closeable sunshade for operator convenience / Reduced front window seam for improved operator view

Improved Cab Construction

New steel tube construction for added operator safety, protection and durability
New window open/close mechanism designed with cable and spring lift assist and single latch release

Improved Suspension Seat / Console Assembly

Ergonomic joysticks with auxiliary control buttons for attachment use - now with new sleek styling
New joystick consoles - now adjustable in height by way of dial at bottom
Adjustable arm rests - turn dial to raise or lower for optimum comfort

Advanced 7" Color Cluster

New Color LCD Display with easy to read digital gauges for hydraulic oil temperature, water temperature, and fuel / Simplified design makes adjustment and diagnostics easier. Also, new enhanced features such as rear-view camera are integrated into monitor.

3 power modes : (P) Power, (S) Standard, (E) Economy, 2 work modes : Dig & Attachment, (U) User mode for operator preference

Enhanced self-diagnostic features with GPS / satellite technology

One pump flow or two pump flow for optional attachment is now selectable through the cluster.

/ New anti-theft system with password capability

Boom speed and arm regeneration are selectable through the monitor.

Auto power boost is now available - selectable (on/off) through the monitor.

Powerful air conditioning and heat with auto climate control, 20% more heat and air output than 7 series!

RMS

RMS (Remote Management System) works through GPS/satellite technology to ultimately provide better customer service and support.

Undercarriage

Sealed track chain (urethane seals) / Standard track rail guard / Comfortable bolt-on steps
Large upper roller cut-outs for debris clean-out / Tapered side frames for debris clean-out
Grease-type track tensioner



*Photo may include optional equipment.

Preference

Operating a 9S Series is unique to every operator. Operators can fully customize their work environment and operating preferences to fit their individual needs.



*Photo may include optional equipment.



Wide Cabin with Excellent Visibility

The newly designed cabin was conceived for more space, a wider field of view and operator comfort. Special attention was given to a clear, open and convenient interior with plenty of visibility on the machine surroundings and the job at hand. This well balanced combination of precision aspects put the operator in the perfect position to work safely and securely.

Operator Comfort

In 9S Series cabin you can easily adjust the seat, console and armrest settings to best suit your personal operating preferences. Seat and console position can be set together and independent from each other. Other preference settings that add to overall operator comfort include the fully automatic high capacity airconditioning system and the radio / USB player.



Reduced Stress

Work is stressful enough. Your work environment should be stress free. Hyundai's 9S Series provides improved cab amenities, additional space and a comfortable seat to minimize stress to the operator. A powerful climate control system provides the operator with optimum air temperature. An advanced audio system with USB player, AM/FM stereo is perfect for listening to music favorites.



Operator - Friendly Cluster

The advanced new cluster with 7 inch wide color LCD screen and toggle switch allows the operator to select his personal machine preferences. Power and work mode selection, self diagnostics, optional rear-view camera, maintenance check lists, start-up machine security were integrated into the cluster to make the cluster to make the machine more versatile and the operator more productive.



Precision

Innovative hydraulic system technologies make the 9S Series excavator fast, smooth and easy to control.



*Photo may include optional equipment.

Computer Aided Power

The engine horsepower and hydraulic horsepower together in unison through the advanced CAPO(Computer Aided Power Optimization) system, flow for the job at hand. Operator can set their own preferences for boom or swing priority, power mode selection and optional work tools at the touch of a button.

The CAPO system also provides complete self diagnostic features and digital gauges for important information like hydraulic oil temperature, water temperatures and fuel level. This system interfaces with multiple sensors placed throughout the hydraulic system as well as hydraulic flow.

Power Mode

P (Power Max) mode maximizes machine speed and power for mass production. S (Standard) mode provides a reduced, fixed rpm for optimum performance and improved fuel economy. For maximum fuel savings and improved control, E (Economy) mode provides precise flow and power based on load demand. Three unique power modes provide the operator with custom power, speed and fuel economy.

Work Mode

The work mode allows the operator to select single flow attachments like a hydraulic breaker or bi-directional flow attachments like a crusher. Flow settings unique to each attachment can be programmed from within the cluster.

User Mode

Some jobs require more precise machine settings. Using the versatile U (User) mode, the operator can customize engine speed, pump output, idle speed and other machine settings for the job at hand.

Improved Hydraulic System



To achieve optimum precision, Hyundai redesigned the hydraulic system to provide the operator with super fine touch and improved controllability. Improved pump flow control reduces flow when controls are not being used to minimize fuel consumption.

Improved spool valves in the control valve are engineered to provide more precise flow to each function with less effort.

Improved hydraulic valves, precision-designed variable volume piston pumps, fine-touch pilot controls, and enhanced travel functions make any operator running a 9S Series look like a smooth operator. Newly improved features

include arm-in and boom-down flow regeneration, improved control valve technology and innovative auto boom and swing priority for optimal performance in any application.



Auto Boom-swing Priority

This smart function automatically and continuously looks the ideal hydraulic flow balance for the boom and swing motions of the machine. The advanced CAPO system monitors the hydraulic system and adjusts its settings to maximize performance and productivity.

Performance

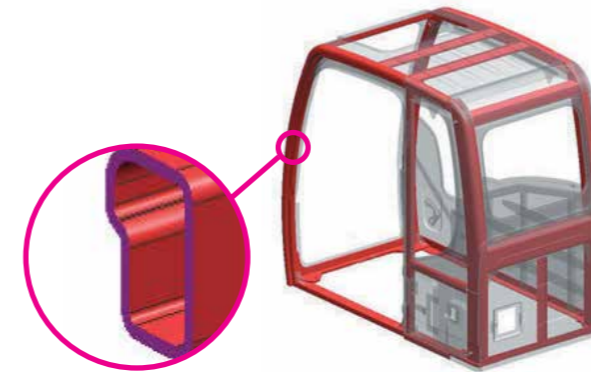
9S Series is designed for maximum performance to keep the operator working productively.



*Photo may include optional equipment.

Track Rail Guard & Adjusters

Durable track rail guards keep track links in place. Track adjustment is made easy with standard grease cylinder track adjusters and shock absorbing springs.



Structural Strength

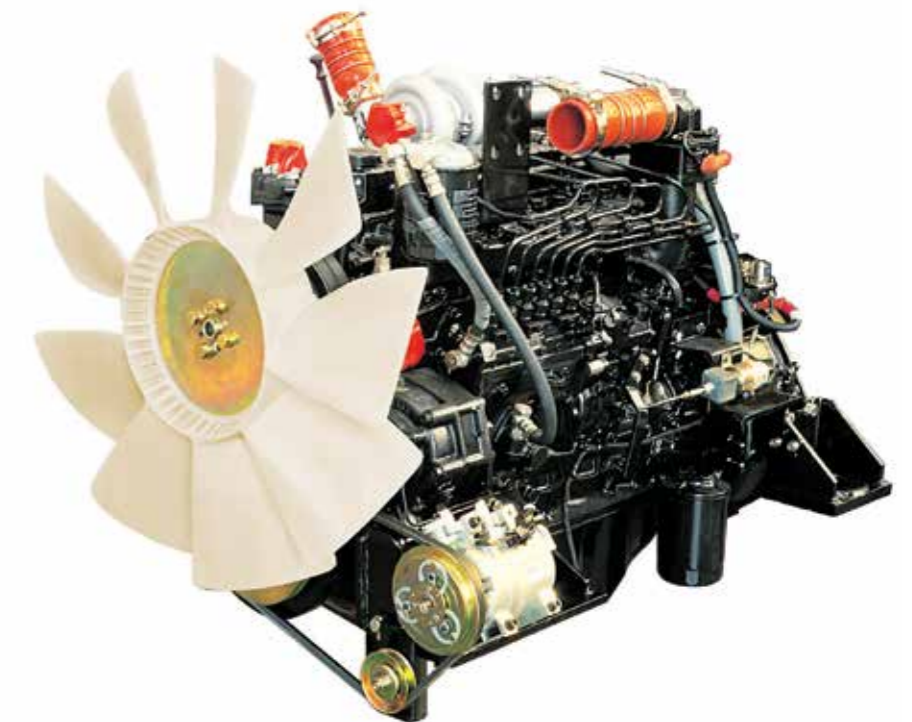
The 9S Series cabin structure has been fitted with stronger but slimmer tubing for more safety and improved visibility. Low-stress, high strength steel is integrally welded to form a stronger, more durable upper and lower frame. Structural integrity was tested by way of FEM (Finite Elements Method) analysis and long-term durability tests.

Mitsubishi S6S-DT

The six cylinders turbo-charged and charged air cooled, engine is built for power, reliability and economy. This engine meets EPA tier II and EU stage II emission regulation.

Reliability You Can Depend On

Mitsubishi S6S-DT engine is ideal solution for the toughest work environment. The engine is built from a cast iron, skirted block with main bearing support between each cylinder. This combination provides maximum strength, rigidity, and crankshaft support. Special liquid cooling results in uniform temperature distribution. The compact size of the engine makes it easier to service than other engines. The low engine height allows easy access for maintenance due to a side-mounted, gear-driven camshaft.



Profitability

9S Series is designed to maximize profitability through improved efficiencies, enhanced service features and longer life components.



*Photo may include optional equipment.

Fuel Efficiency

9S Series excavators are engineered to be extremely fuel efficient. New innovations like two-stage auto decel system and the new economy mode help to conserve fuel and reduce the impact on the environment.



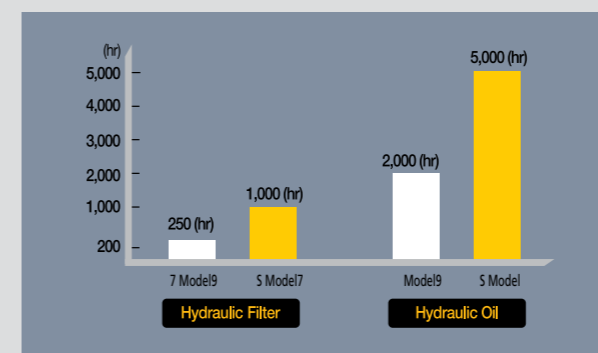
Hi-MATE (Remote Management System)

Hi-MATE, Hyundai's proprietary remote management system, provides operators and dealer service personnel access to vital service and diagnostic information on the machine from any computer with internet access. Users can pinpoint machine location using digital mapping and set machine work boundaries, reducing the need for multiple service calls. Hi-MATE saves time and money for the owner and dealer by promoting preventative maintenance and reducing machine downtime.



Easy Access

Ground-line access to filters, lube fittings, fuses, machine computer components and wide open compartments makes service more convenient on the 9S Series.



Extended Life Components

9S Series excavators were designed with bushings designed for extended lube intervals (250 hrs) & polymer shims (wear resistant, noise reducing), extended-life hydraulic filters (1,000hrs), long-life hydraulic oil (5,000hrs), more efficient cooling systems and integrated preheating systems which extend service intervals, minimize operating costs and reduce machine downtime.

Specifications

ENGINE

MODEL	Mitsubishi S6S-DT		
Type	Water cooled, 4 cycle Diesel, 6-cylinders in line, direct injection, turbocharged charger and air cooled		
Rated flywheel horsepower	SAE	J1995 (gross)	126 HP (94 kW) / 2,100 rpm
		J1349 (net)	116 HP (87 kW) / 2,100 rpm
	DIN	6271/1 (gross)	128 PS (94 kW) / 2,100 rpm
		6271/1 (net)	118 PS (87 kW) / 2,100 rpm
Max. torque	42.5 kgf.m (307 lbf.ft) / 1,500 rpm		
Bore X stroke	94 x 120mm (3.70" x 4.72")		
Piston displacement	4,996cc (305 in ³)		
Batteries	2 X 12V X 100 AH		
Starting motor	24V- 5.0kW		
Alternator	24V- 50 Amp		

HYDRAULIC SYSTEM

MAIN PUMP	
Type	Two variable displacement piston pumps
Rated flow	2 X 160L/min (42.3 US gpm / 35.2 UK gpm)
Sub-pump for pilot circuit	Gear pump

Cross-sensing and fuel saving pump system.

HYDRAULIC MOTORS	
Travel	Two speed axial pistons motor with brake valve and parking brake
Swing	Axial piston motor with automatic brake

RELIEF VALVE SETTING	
Implement circuits	350 kgf/cm ² (4,980 psi)
Travel	350 kgf/cm ² (4,980 psi)
Power boost (boom, arm, bucket)	380 kgf/cm ² (5,410 psi)
Swing circuit	285 kgf/cm ² (4,050 psi)
Pilot circuit	40 kgf/cm ² (570 psi)
Service valve	Installed

HYDRAULIC CYLINDERS	
No. of cylinder bore X stroke	Boom: 2-115 X 1,090 mm (4.5" X 42.9")
	Arm: 1-120 X 1,355 mm (4.7" X 53.3")
	Bucket: 1-110 X 995 mm (4.3" X 39.2")
	Blade: 2-110 X 320 mm (4.3" X 12.6")

DRIVES & BRAKES

Drive method	Fully hydrostatic type
Drive motor	Axial piston motor, in-shoe design
Reduction system	Planetary reduction gear
Max. drawbar pull	17,000 kgf (37,500 lbf)
Max. travel speed(high) / (low)	5.5 km/hr (3.4 mph) / 3.2 km/hr (2.0 mph)
Gradeability	30° (58 %)
Parking brake	Multi wet disc

CONTROL

Pilot pressure operated joysticks and pedals with detachable lever provide almost effortless and fatigueless operation.

Pilot control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket(ISO)
Traveling and steering	Two levers with pedals
Engine throttle	Electric, Dial type

SWING SYSTEM

Swing motor	Two fixed displacement axial pistons motor
Swing reduction	Planetary gear reduction
Swing bearing lubrication	Grease-bathed
Swing brake	Multi wet disc
Swing speed	11 rpm

COOLANT & LUBRICANT CAPACITY

Refilling	liter	US gal	UK gal
Fuel tank	270	71.3	59.4
Engine coolant	17.5	4.6	3.8
Engine oil	16.5	4.4	3.6
Swing device-gear oil	5.0	1.3	1.1
Final drive(each)-gear oil	5.8	1.5	1.3
Hydraulic system(including tank)	270	71.3	59.4
Hydraulic tank	160	42.3	35.2

UNDERCARRIAGE

The X-leg type center frame is integrally welded with reinforced box-section track frames. The undercarriage includes lubricated rollers, idlers, track adjusters with shock absorbing springs and sprockets, and a track chain with double or triple grouser shoes.

Center frame	X - leg type	
Track frame	Pentagonal box type	
No. of shoes on each side	51	46
No. of carrier roller on each side	2	2
No. of track roller on each side	8	8
No. of rail guard on each side	2	2

OPERATING WEIGHT (APPROXIMATE)

Operating weight, including 5,100mm (16' 9") boom, 2,600mm (8' 6") arm, SAE heaped 0.76m³ (0.99 yd³) bucket, lubricant, coolant, full fuel tank, full hydraulic tank, and all standard equipments.

MAJOR COMPONENT WEIGHT	
Upperstructure	4,980 kg (10,980 lb)
5.1m (16' 9") mono boom(with arm cylinder)	1,250 kg (2,760 lb)

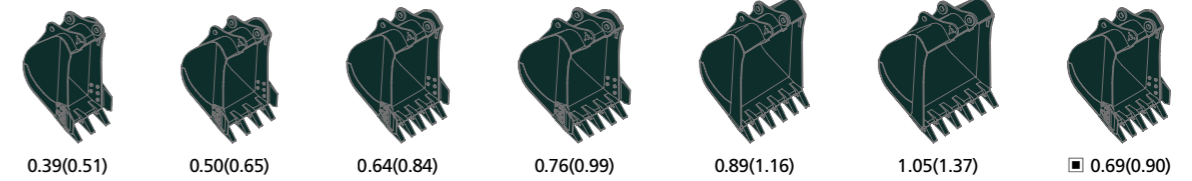
OPERATING WEIGHT				
Shoes		Operating weight		Ground pressure
Type	Width mm(in)	kg (lb)	kgf/cm ² (psi)	
Triple grouser	500 (20")	R180LC-9S	18,350(40,450)	0.51(7.25)
		R180LCD-9S	19,350(42,660)	0.53(7.54)
		R180NLC-9S	18,260(40,260)	0.50(7.11)
	600 (24")	R180LC-9S	18,600(41,010)	0.43(6.11)
		R180LCD-9S	19,600(43,210)	0.45(6.40)
		R180NLC-9S	18,510(40,810)	0.43(6.11)
	700 (28")	R180LC-9S	18,850(41,560)	0.37(5.26)
		R180LCD-9S	19,850(43,760)	0.39(5.55)
		R180NLC-9S	18,760(41,360)	0.37(5.26)
	800 (32")	R180LC-9S	19,100(42,110)	0.33(4.69)
		R180LCD-9S	20,100(44,310)	0.35(4.98)
		R180NLC-9S	19,010(41,910)	0.33(4.69)

AIR CONDITIONING SYSTEM

The air condition system for the machine contains the fluorinated greenhouse gas with global warming potential of R134a. (Global Warming Potential : 1430) The system hold 0.75kg refrigerant consisting of a CO₂ equivalent 1.07kg metric tonne. For more information, Please refer to the manual.

BUCKETS

All buckets are welded with high-strength steel.



Capacity m ³ (yd ³)		Width mm (in)		Weight kg (lb)	Recommendation mm (ft-in)		
SAE heaped	CECE heaped	Without sidecutters	With sidecutters		5,100 (16' 9") Mono Boom		
				2,200 (7' 3") Arm		2,600 (8' 6") Arm	3,100 (10' 2") Arm
0.39(0.51)	0.34(0.44)	620(24.4)	740(29.1)	410(900)	●	●	●
0.50(0.65)	0.44(0.58)	760(29.9)	880(34.6)	470(1,040)	●	●	●
0.64(0.84)	0.55(0.72)	920(36.2)	1,040(40.9)	510(1,120)	●	●	■
0.76(0.99)	0.65(0.85)	1,060(41.7)	1,180(46.5)	570(1,260)	●	■	▲
0.89(1.16)	0.77(1.01)	1,220(48.0)	1,340(52.8)	610(1,340)	■	▲	-
1.05(1.37)	0.90(1.18)	1,400(55.1)	1,520(59.8)	680(1,500)	▲	-	-
0.69(0.90)	0.62(0.81)	990(39.0)	-	700(1,540)	●	■	▲

■ Heavy duty bucket

●: Applicable for materials with density of 2,000 kg /m³ (3,370 lb/ yd³) or less

■: Applicable for materials with density of 1,600 kg /m³ (2,700 lb/ yd³) or less

▲: Applicable for materials with density of 1,100 kg /m³ (1,850 lb/ yd³) or less

ATTACHMENT

Booms and arms are welded, a low-stress, full-box section design. 5.1m(16' 9") boom and 2.20m(7' 3"), 2.60m(8' 6"), 3.10m(10' 2") arms are available.

DIGGING FORCE

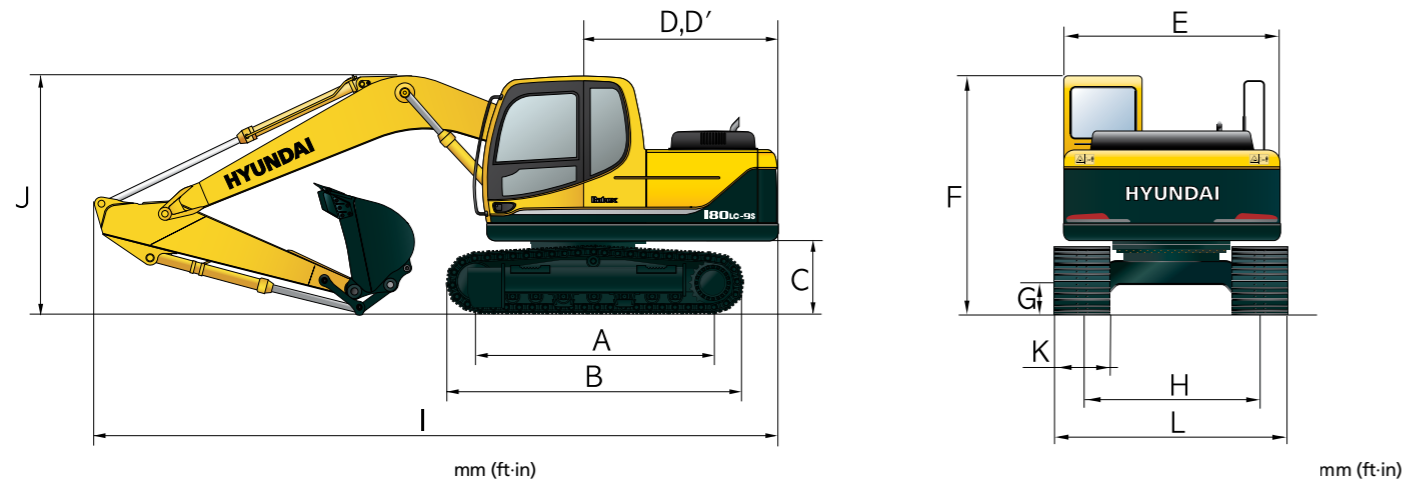
Boom	Length	mm (ft-in)	5,100 (16' 9")			Remarks
	Weight	kg (lb)	1,250 (2,760)			
Arm	Length	mm (ft-in)	2,200 (7' 3")	2,600 (8' 6")	3,100 (10' 2")	
	Weight	kg (lb)	750 (1,560)	810 (1,790)	890 (1,960)	
Bucket digging force	SAE	kN	107.9 [117.2]	107.9 [117.2]	107.9 [117.2]	
		kgf	11,000 [11,940]	11,000 [11,940]	11,000 [11,940]	
		lbf	24,250 [26,330]	24,250 [26,330]	24,250 [26,330]	
	ISO	kN	123.6 [134.2]	123.6 [134.2]	123.6 [134.2]	
		kgf	12,600 [13,680]	12,600 [13,680]	12,600 [13,680]	
		lbf	27,780 [30,160]	27,780 [30,160]	27,780 [30,160]	
Arm crowd force	SAE	kN	87.2 [94.7]	77.3 [83.9]	69.0 [74.9]	[: Power Boost
		kgf	8,890 [9,650]	7,880 [8,560]	7,030 [7,630]	
		lbf	19,600 [21,280]	17,370 [18,860]	15,500 [16,830]	
	ISO	kN	91.0 [98.8]	80.3 [87.2]	71.4 [77.5]	
		kgf	9,280 [10,080]	8,190 [8,890]	7,280 [7,900]	
		lbf	20,460 [22,210]	18,060 [19,600]	16,050 [17,430]	

Note: Boom weight includes arm cylinder, piping, and pin

Arm weight includes bucket cylinder, linkage, and pin

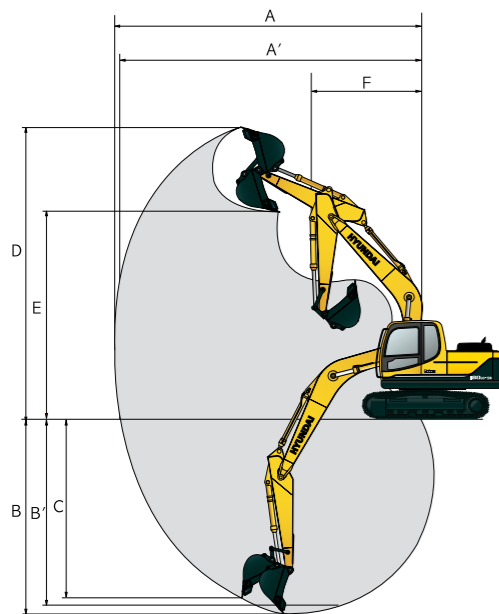
Dimensions & Working Range

R180LC-9S DIMENSIONS



A Tumbler distance	3,360 (11' 0")	Boom length	5,100(16' 9")		
B Overall length of crawler	4,150 (13' 7")	Arm length	2,200 (7' 3")	2,600 (8' 6")	3,100 (10' 2")
C Ground clearance of counterweight	1,055 (3' 6")	I Overall length	8,660 (28' 5")	8,650 (28' 5")	8,650 (28' 5")
D Tail swing radius	2,530 (8' 4")	J Overall height of boom	3,010 (9' 11")	2,990 (9' 10")	3,150 (10' 4")
D' Rear-end length	2,480 (8' 2")	K Track shoe width	500 (20")	600 (24")	700 (28")
E Overall width of upperstructure	2,475 (8' 1")	L Overall width	2,750 (9' 1")	2,850 (9' 5")	2,950 (9' 9")
F Overall height of cab	2,980 (9' 9")				
G Min. ground clearance	460 (1' 6")				
H Track gauge	2,250 (7' 5")				

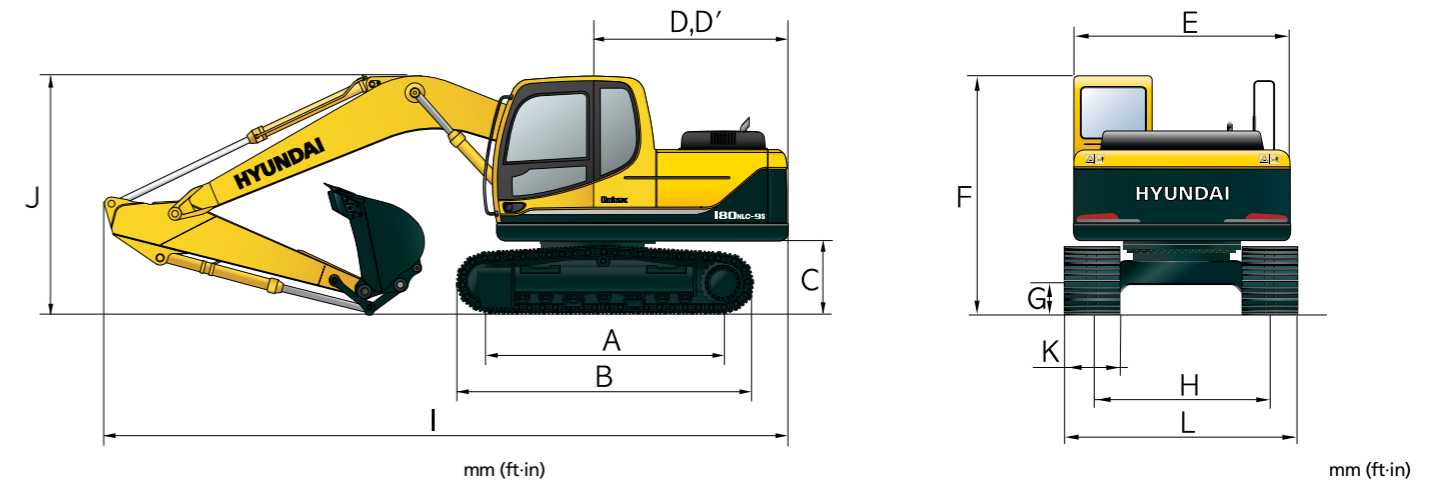
R180LC-9S WORKING RANGE



Boom length	5,100 (16' 9")		
Arm length	2,200 (7' 3")	2,600 (8' 6")	3,100 (10' 2")
A Max. digging reach	8,690 (28' 6")	9,020 (29' 7")	9,450 (31' 0")
A' Max. digging reach on ground	8,530 (27' 12")	8,860 (29' 1")	9,300 (30' 6")
B Max. digging depth	5,660 (18' 7")	6,060 (19' 11")	6,560 (21' 6")
B' Max. digging depth (8' level)	5,430 (17' 10")	5,850 (19' 2")	6,370 (20' 11")
C Max. vertical wall digging depth	5,120 (16' 10")	5,380 (17' 8")	5,710 (18' 9")
D Max. digging height	8,750 (28' 8")	8,840 (29' 0")	8,980 (29' 6")
E Max. dumping height	6,110 (20' 1")	6,220 (20' 5")	6,390 (21' 0")
F Min. swing radius	3,180 (10' 5")	3,170 (10' 5")	3,170 (10' 5")

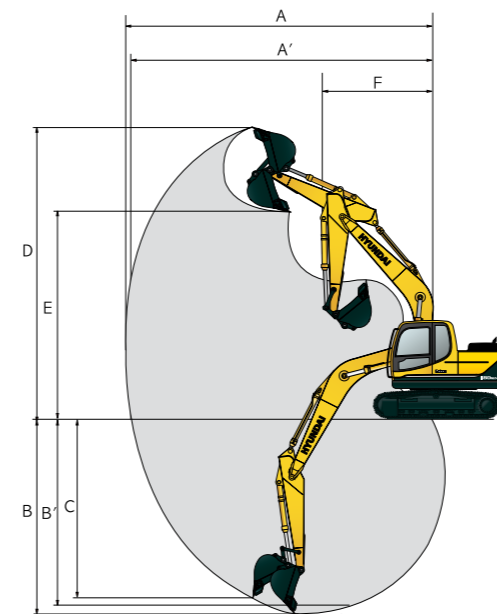
Dimensions & Working Range

R180NLC-9S DIMENSIONS



A Tumbler distance	3,360 (11' 0")	Boom length	5,100(16' 9")		
B Overall length of crawler	4,150 (13' 7")	Arm length	2,200 (7' 3")	2,600 (8' 6")	3,100 (10' 2")
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H Track gauge	2,000 (6' 7")				

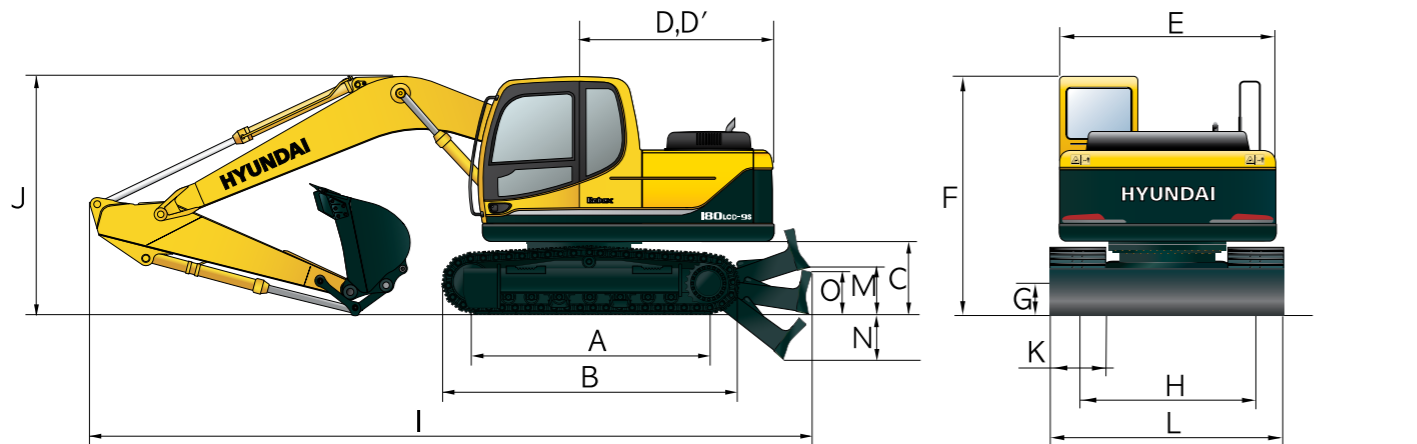
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B' Max. digging depth (8' level)	5,430 (17' 10")	5,850 (19' 2")	6,370 (20' 11")
C Max. vertical wall digging depth	5,120 (16' 10")	5,380 (17' 8")	5,710 (18' 9")
D Max. digging height	8,750 (28' 8")	8,840 (29' 0")	8,980 (29' 6")
E Max. dumping height	6,110 (20' 1")	6,220 (20' 5")	6,390 (21' 0")
F Min. swing radius	3,180 (10' 5")	3,170 (10' 5")	3,170 (10' 5")

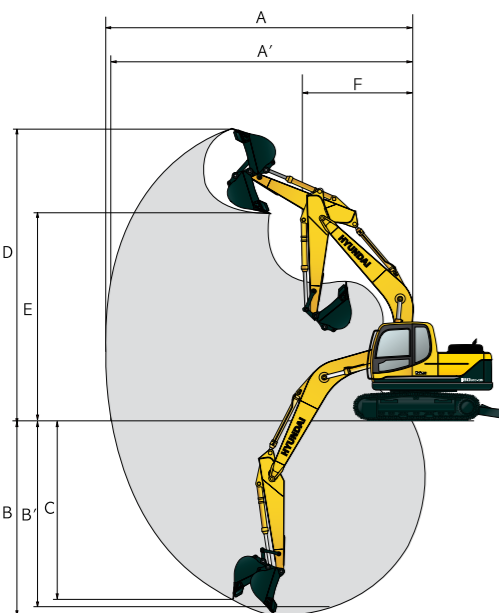
Dimensions & Working Range

R180LCD-9S DIMENSIONS



Dimension	Value (mm)	Value (ft-in)
A Tumbler distance	3,360	11' 0"
B Overall length of crawler	4,150	13' 7"
C Ground clearance of counterweight	1,055	3' 6"
D Tail swing radius	2,530	8' 4"
D' Rear-end length	2,480	8' 2"
E Overall width of upperstructure	2,475	8' 1"
F Overall height of cab	2,980	9' 9"
G Min. ground clearance	460	1' 6"
H Track gauge	2,250	7' 5"
M Ground clearance of blade up	615	2' 0"
N Depth of blade down	675	2' 3"
O Height of blade	640	2' 1"

R180LCD-9 WORKING RANGE



Dimension	Value (mm)	Value (ft-in)
Boom length	5,100	16' 9"
Arm length	2,200	7' 3"
A Max. digging reach	8,690	28' 6"
A' Max. digging reach on ground	8,530	27' 12"
B Max. digging depth	5,660	18' 7"
B' Max. digging depth (8' level)	5,430	17' 10"
C Max. vertical wall digging depth	5,120	16' 10"
D Max. digging height	8,750	28' 8"
E Max. dumping height	6,110	20' 1"
F Min. swing radius	3,180	10' 5"

Lifting Capacity

R180LC-9S

Rating over-front Rating over-side or 360 degree

Boom : 5.10 m (16' 9") / Arm : 2.20 m (7' 3") / Bucket : 0.76 m³ (0.92 yd³) SAE heaped / Shoe : 600mm(24") triple grouser

Load point height m (ft)	Load radius	Load radius				At max. reach						
		1.5 m (5 ft)	3.0 m (10 ft)	4.5 m (15 ft)	6.0 m (20 ft)	Capacity	Reach					
7.5 m (25 ft)	kg					*3770	*3750	5.60				
	lb					*8270	*8270	(18.4)				
6.0 m (20 ft)	kg					*3660	2920	6.98				
	lb					*8070	6440	(22.9)				
4.5 m (15 ft)	kg			*4570	*4570	*4110	3690	*3690	2370	7.76		
	lb			*10080	*10080	*9060	8140	*8140	5220	(25.5)		
3.0 m (10 ft)	kg		*9100	*9100	*5790	*4600	3550	3360	2130	8.15		
	lb		*20060	*20060	*12760	*10140	7830	7410	4700	(26.7)		
1.5 m (5 ft)	kg				*7030	5250	*5160	3390	3280	2060	8.20	
	lb				*15500	11570	*11380	7470	7230	4540	(26.9)	
Ground Line	kg		*7120	*7120	*7680	5030	5250	3270	3420	2150	7.94	
	lb		*15700	*15700	*16930	11090	11570	7210	7540	4740	(26.0)	
-1.5 m (-5 ft)	kg	*7040	*7040	*11150	9670	*7590	4970	5200	3230	3900	2450	7.31
	lb	*15520	*15520	*24580	21320	*16730	10960	11460	7120	8600	5400	(24.0)
-3.0 m (-10 ft)	kg	*11230	*11230	*9630	*9630	*6670	5030			*3750	3240	6.19
	lb	*24760	*24760	*21230	*21230	*14700	11090			*8270	7140	(20.3)
-4.5 m (-15 ft)	kg			*6270	*6270							
	lb			*13820	*13820							

Boom : 5.10 m (16' 9") / Arm : 2.60 m (8' 6") / Bucket : 0.76 m³ (0.92 yd³) SAE heaped / Shoe : 600mm(24") triple grouser

Load point height m (ft)	Load radius	Load radius				At max. reach							
		1.5 m (5 ft)	3.0 m (10 ft)	4.5 m (15 ft)	6.0 m (20 ft)	7.5 m (25 ft)	Capacity	Reach					
7.5 m (25 ft)	kg							*3380	*3380	6.11			
	lb							*7450	*7450	(20.0)			
6.0 m (20 ft)	kg					*3020	*3020	*3360	2660	7.37			
	lb					*6660	*6660	*7410	5860	(24.2)			
4.5 m (15 ft)	kg					*3770	3720	*3410	2190	8.11			
	lb					*8310	8200	*7520	4830	(26.6)			
3.0 m (10 ft)	kg		*7910	*7910	*5310	*5310	*4300	3560	*2810	2420	3130	1970	8.48
	lb		*17440	*17440	*11710	*11710	*9480	7850	*6190	5340	6900	4340	(27.8)
1.5 m (5 ft)	kg		*8120	*8120	*6650	5270	*4920	3380	*3650	2350	3050	1900	8.53
	lb		*17900	*17900	*14660	11620	*10850	7450	*8050	5180	6720	4190	(28.0)
Ground Line	kg		*7910	*7910	*7500	5010	5220	3240	*3470	2280	3170	1970	8.28
	lb		*17440	*17440	*16530	11050	11510	7140	*7650	5030	6990	4340	(27.2)
-1.5 m (-5 ft)	kg	*6710	*6710	*10690	9550	*7620	4900	5140	3170		3560	2220	7.69
	lb	*14790	*14790	*23570	21050	*16800	10800	11330	6990		7850	4890	(25.2)
-3.0 m (-10 ft)	kg	*9990	*9990	*10280	9680	*6960	4930	*4870	3200		*3750	2830	6.64
	lb	*22020	*22020	*22660	21340	*15340	10870	*10740	7050		*8270	6240	(21.8)
-4.5 m (-15 ft)	kg			*7470	*7470	*4960	*4960						
	lb			*16470	*16470	*10930	*10930						

Boom : 5.10 m (16' 9") / Arm : 3.10 m (11' 1") / Bucket : 0.76 m³ (0.92 yd³) SAE heaped / Shoe : 600mm(24") triple grouser

Load point height m (ft)	Load radius	Load radius				At max. reach								
		1.5 m (5 ft)	3.0 m (10 ft)	4.5 m (15 ft)	6.0 m (20 ft)	7.5 m (25 ft)	Capacity	Reach						
7.5 m (25 ft)	kg							*3000	*3000	6.73				
	lb							*6610	*6610	(22.1)				
6.0 m (20 ft)	kg					*2870	*2870	*3020	2360	7.88				
	lb					*6330	*6330	*6660	5200	(25.9)				
4.5 m (15 ft)	kg					*3350	*3350	*2130	*2130	*3100	1970	8.57		
	lb					*7390	*7390	*4700	*4700	*6830	4340	(28.1)		
3.0 m (10 ft)	kg													
	lb													
1.5 m (5 ft)	kg		*10220	*10220	*6160	5330	*4620	3380	3730	2330	2790	1710	8.96	
	lb		*22530	*22530	*13580	11750	*10190	7450	8220	5140	6150	3770	(29.4)	
Ground Line	kg		*8670	*8670	*7210	5010	*5180	3220	3640	2250	2880	1760	8.73	
	lb		*19110	*19110	*15900	11050	*11420	7100	8020	4960	6350	3880	(28.6)	
-1.5 m (-5 ft)	kg	*6310	*6310	*10330	9460	*7580	4850	5090	3120	*3230	2210	3190	1960	8.17
	lb	*13910	*13910	*22770	20860	*16710	10690	11220	6880	*7120	4870	7030	4320	(26.8)
-3.0 m (-10 ft)	kg	*8950	*8950	*10900	9520	*7200	4830	5080	3110		*3630	2430	7.21	
	lb	*19730	*19730	*24030	20990	*15870	10650	11200	6860		*8000	5360	(23.7)	
-4.5 m (-15 ft)	kg	*12430	*12430	*8640	*8640	*5790	4950				*3370	*3370	5.59	
	lb	*27400	*27400	*19050	*19050	*12760	10910				*7430	*7430	(18.3)	

- Lifting capacity is based on SAE J1097, ISO 10567.
- Lifting capacity of the Robex Series does not exceed 75% of the tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
- The load point is a hook located on the back of the bucket.
- (*) indicates the load limited by hydraulic capacity.

