

(TURKEY)

Gross Power
129 kW (173 hp) at 2,200 rpm

Net Power
127 kW (170 hp) at 2,200 rpm

Operating Weight
Mono boom | 17,580 kg (38,760 lb)
2-Piece boom | 18,390 kg (40,540 lb)

HW180A

With EU Stage V Engine Installed



HYUNDAI CONSTRUCTION EQUIPMENT

Head Office(Sales Office)
3F, Bundang First Tower, 55 Bundang-ro, Bundang-gu, Seongnam-si, Gyeonggi-do, 13591, Korea

Americas Operation : Hyundai Construction Equipment Americas, Inc.
6100 Atlantic Boulevard Norcross Ga 30071 U.S.A
TEL (1) 847-678-823-7802 FAX (1) 847-678-823-7778

Europe Operation : Hyundai Construction Equipment Europe N.V.
Hyundailaan 4,
3980 Tessenderlo, Belgium
TEL (32) 14-56-2200 FAX (32) 14-59-3405

PLEASE CONTACT

WHAT'S NEWEST AND BEST

THE BEST PRODUCTIVITY AND FUEL EFFICIENCY

- EU STAGE V Engine **NEW**
- Load Sensing Hydraulic System (LUDV) **NEW**
- Reversible Fan **NEW**
- Attachment Flow Control **Option**
- ECO Gauge
- Enlarged Air Inlet with Grill Cover
- Cycle Time Improvement

ULTIMATE DURABILITY

- Durable Cooling Module
- Reinforced Pins, Bushings and Polymer Shims
- Better Weight Balance
- Hi-grade (High-pressure) Hoses

EASY CONTROL AND COMFORTABLE OPERATION

- FNR and Ram Lock Switch on Joystick **NEW**
- Bucket-Clamshell Adaptation **NEW** **Option**
- Proportional Joysticks and Pedal Control **NEW** **Option**
- Ride Control **NEW** **Option**
- Trailer Hitch Preparation **NEW** **Option**
- Efficient Climate Control **NEW** **Option**
- Tiltrotator Preparation **NEW** **Option**
- Automatic digging brake **NEW** **Option**
- Joystick steering **NEW** **Option**
- Swing Lock System **Option**
- Fine Swing Control **Option**
- Proportional Auxiliary Hydraulic Lines **Option**
- Intelligent and Wide Cluster
- Jog Dial Module
- USB-MP3-Handsfree Audio System

THE ULTIMATE SAFE ENVIRONMENT

- Auto Safety Lock **NEW**
- Electronic Swing Parking Brake Control **NEW**
- Cabin Suspension Mount **NEW**
- Rear and Mirror view Camera **NEW** **Option**
- AAVM (Advanced Around View Monitoring) Camera System **Option**
- Cruise Control & Speed Limiter **NEW** **Option**
- Seatbelt Warning Signal
- Radar with 2nd Monitor

SERVICEABILITY AND TELEMATICS

- Hi MATE **Option**
- ECD(Engine Connected Diagnostics) **NEW**
- Mobile Fleet App
- HCE-DT Air **NEW**
- Easy Access to DEF/AdBlue® Supply System
- Longer Lasting Filter



*Photo may include optional equipment.



EU STAGE V CERTIFIED ENGINE

Cummins B4.5 engine is satisfying the most strict environmental emission regulation in the world. (Reduction in PM 60%)

EU STAGE V Engine **NEW**

Now in its fourth decade of continuous improvement, the B4.5 for 2019 features an EGR-free design that delivers 5 percent more power and 31 percent more peak torque than the current model. Increased fuel economy and longer maintenance intervals contribute to a reduced cost of operation.



Load Sensing Hydraulic System (LUDV) **NEW**

It can minimize hydraulic shock phenomenon at combined operation and provide improved combined controllability especially travel with attachment.

Cycle Time Improvement

The HW A Series provides higher productivity on the site by faster operation: it loads trucks up to 2% faster than the 9 Series.

ENVIRONMENTALLY FRIENDLY FUEL EFFICIENCY

Reversible Fan **NEW**

The HW A Series provides excellent cooling performance by increasing heat dissipation and can be easily cleaned.



Attachment Flow Control **Option**

The HW A Series optimizes attachments for effective flow rate setting depending on attachments (ten breaker types and ten crusher types), enabling various operations matching the site environments.



ECO Gauge

The operator can easily check the fuel consumption status from the ECO GAUGE in the cluster. Hourly and daily based fuel consumption can be checked in the detailed menu as well.



Enlarged Air Inlet with Grill Cover

Enlarged vent hole of the air inlet side cover and fine net grill to prevent penetration of foreign materials further improve durability.

MORE FUEL-EFFICIENCY

Faster Leveling

10%

Truck Loading

18%



THE BEST PRODUCTIVITY AND FUEL EFFICIENCY

HW A Series is equipped with eco-friendly, high-performance engines that meet the EU Stage V emission requirements.

*Photo may include optional equipment.



ULTIMATE DURABILITY

The true value of HW A Series lies in its durability and high productivity. The robust upper and lower frame structure can endure external shock and heavy work loads. Attachment performance has been proven through rigorous field testing. No matter how tough the working environment is, you can always rely on the HYUNDAI Excavator A Series.

Hi-grade (High-pressure) Hoses

The HW A Series uses high-pressure hoses with improved heat and pressure resistance, greatly increasing the durability of the equipment.



Durable Cooling Module

The HW A Series has a durable cooling module that passed stringent tests, demonstrating the highest productivity in tough working environments.



Better weight balance

The upper and lower frames has been moved forward from the center of the swing and the swing support height has been lowered to optimize weight balance and reduce the tail swing radius.



Reinforced Pin, Bush, and Polymer Shim

The HW A series improves lubricity of connecting parts between the equipment and attachments. Gaps with attachments are minimized by wear-resistant long-life pins, bushes, and polymer shims, supporting the highest performance with invariable durability.



*Photo may include optional equipment.

*Photo may include optional equipment.



EASY CONTROL AND COMFORTABLE OPERATION

Many electronic functions are concentrated in the most convenient spot for operators to improve work efficiency. The highly-advanced infotainment system, a product of HCE's intensive information technology development, enables both productivity and comfort while working! HW A Series is designed with the operator in mind.

FNR and Ram Lock Switch on Joystick **NEW** **Option**

It is easy to control FNR and Ram Lock, because the switches for the options are located on joystick.



Ram Lock Switch

FNR Switch

Bucket-Clamshell Adaptation **NEW** **Option**

To use the clamshell grab, various parts including the 3 way valve are installed on equipment. The equipment can use the clamshell grab instead of the bucket.

Efficient Climate Control **NEW** **Option**

With further improved air conditioning and heating, the HW A Series increases the APTC capacity by 15% to provide a pleasant environment for operators all the time. The ventilation was designed such that warm and cool air even reach operators' faces (increasing their work satisfaction) or allowing pleasant working environment.



Tiltrotator Preparation **NEW** **Option**

It can maximize the utilization of the equipment in a limited space, helping to improve task efficiency and task productivity.

Proportional Auxiliary Hydraulic Lines **Option**

Proportional control switch with better speed control helps operators to enlarge the operation convenience whenever they do time-consuming work. And this function can be switched with pedal valve in cluster setting menu.

Jog Dial Module

The integrated jog dial module applies to the accelerator, remote air conditioner controller and operation of the cluster, allowing convenient operation. In the event of failure of the jog dial module, the emergency mode is activated on the cluster to ensure fail-safe function.



Proportional Joysticks and Pedal Control **NEW** **Option**

Attachments can be controlled by proportional switch on the joystick or pedal for the attachments.



Trailer Hitch Preparation

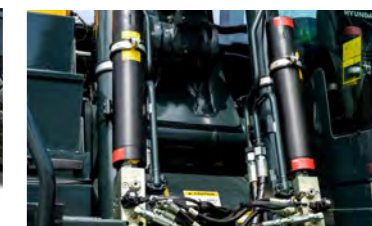
NEW **Option**

Trailer Hitch Preparation gives electric, hydraulic connectors for easily mounting a hitch hook.



Ride Control **NEW** **Option**

It helps the operator to drive smoothly by reducing the front attachment vibration. It also provides Boom Floating Function.



Automatic digging brake **NEW** **Option**

While mark on this option sign on cluster, the brake operates without pushing brake pedal.



Joystick steering **NEW** **Option**

While mark on this option sign on cluster, the joystick like the steering wheel can control wheels.



Swing Lock System **Option**

Swing lock system is provided to maintain stability when swing movement needs to be limited, improving operating speed and productivity.

Fine Swing Control **Option**

This option enables fine swing movement at the start and stop of operation.

Intelligent and Wide Cluster

The 8" capacitive-type display (like smart phone display) of HW A Series is delivering excellent legibility. The centralized switches on the display allow convenience of checking the urea level and temperature outside the cabin.



USB-MP3-Handsfree Audio System

Radio player, USB-based MP3 player, integrated Bluetooth hands-free feature, and built-in microphone allow convenient phone calls while in work and in transit. The radio player was moved to the right side from the rear, allowing easier access.



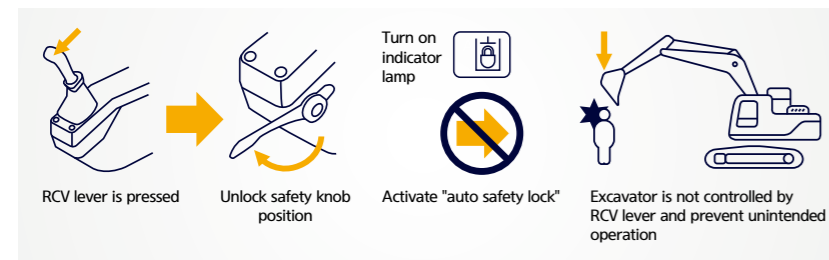
// HW180A with advanced technology ensures our safety on a construction site. //



HW A Series excavators are products of HCE's spirit of initiative, creativity, and strong drive. HCE engineers, who are the best in the industry, have worked tirelessly to offer a zero-defect product. The new HW A Series reflects customers' needs in the field gleaned by thorough monitoring.

Auto Safety Lock **NEW**

It prevents unintended operation. If operator unlock safety knob position when RCV lever is pressed, excavator is not controlled by RCV lever.



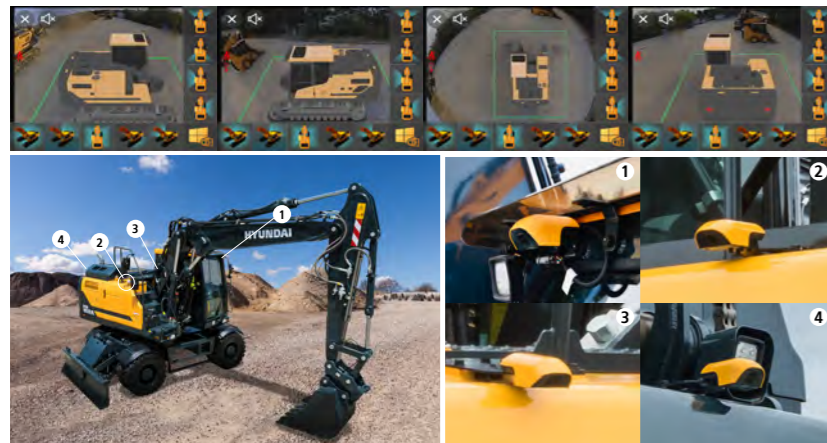
Electronic Swing Parking Brake Control **NEW**

An electronic valve and control system is applied to improve safety and utilization. The opening and closing time of the swing brake valve is controlled according to the sensing and control system.

AAVM(Advanced Around View Monitoring) Camera System **Option**

HW A Series has a state-of-the-art AAVM video camera system to secure field of vision for operators in all directions, thereby preventing accidents. Operators can easily check the workplace in the front and rear and to the right and left.

- **AAVM**(Advanced Around View Monitoring) : Secure field of vision in all directions by nine views including 3D bird's eye view and 2D/4CH view.
- **IMOD**(Intelligent Moving Object Detection) : Inform when people or dangerous objects are detected within the range of operation(recognition distance : 5 m).



Radar with 2nd Monitor **NEW**

The rear radar can provide excellent detection performance in any weather conditions, and the operator can check the alarm, detection distance and other visual information (if rear camera is installed) on the second monitor in real time.



Rear and Mirror View Camera **NEW Option**

Simple type mirror view with rear view camera option is available. This option helps the operator cover visual blind spot on the right side.



Cruise Control & Speed Limiter **NEW Option**

HW A Series has an option to keep the driving speed without accelerator pedal and an option to limit max speed for local speed regulations.

Seatbelt Warning Signal

If the seatbelt is not buckled when the ignition key is turned, an alarm is triggered in intervals along with a continuous visual alert. This emphasises our priority for operator safety.

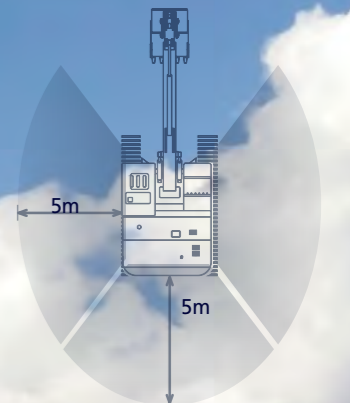
Cabin Suspension Mount

With a low-vibration design by the coil spring and damper inside the mount, the cab suspension mount of HW A Series reduces noise inside the cabin and improves durability, providing a comfortable operation space that lessens operators' fatigue.



THE ULTIMATE SAFE ENVIRONMENT

The true value of HW A Series lies in its safety. You can focus on your work with confidence with safety devices designed to take into account the nature of your work environment.



* AAVM (OPTION APPLIED)



*Photo may include optional equipment.



SERVICEABILITY AND TELEMATICS

IoT / ICT / AI-based digital technology.
Creating a smart construction site. Maximizes connectivity, productivity, and safety for successful businesses.



Hi MATE

Option

IT'S CONVENIENT, EASY AND VALUABLE

Hi MATE Hyundai's newly developed remote management system, utilizes GPS-satellite technology to provide customers with the highest level of service and product support available. Hi MATE enables users to remotely evaluate machine performance, access diagnostic information, and verify machine locations at the touch of a button.

WHAT ARE BENEFITS



Increase Productivity

It helps you operate machines in efficient. You can check the difference between total engine hours and actual working hours. See how productive your machines are and plan any required cost saving solutions. Hi MATE offers working information such as working / idling hours, fuel consumption and rate.



Convenient and Easy Monitoring

There is nothing much to do to monitor your machines. Just log on to the Hi MATE website or mobile application. Hi MATE allows you to watch your machines whenever and wherever you are.



Security

Protect your machines from theft or unauthorized usage with Hi MATE. If the machine moves out of the Geo-fence boundary, you will get alerts.

ECD(Engine Connected Diagnostics) **NEW** Option

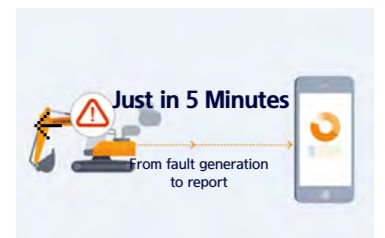
ECD will support the after sales technicians and dealers with a diagnostics report (via e-mail, mobile, app or Hi MATE) on the engine performance. This will help after sales technicians arrive on site with the necessary tools and parts to fix troubles in one visit.

ECD is an integrated remote diagnostics service between Cummins cloud and Hi MATE cloud.

We are all connected

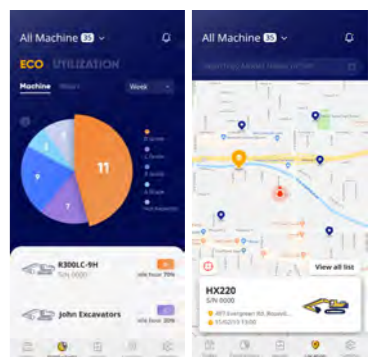


One Stop Solution



Mobile Fleet App. **Option**

The new Mobile App is optimized to fleet management. It provides productivity, health insights based on telematics technology and enables fleet owner just focus on most wanted equipment in view of economical usage, utilization, fault codes and maintenance.



'Hi MATE Fleet Manager' App

HCE-DT Air **NEW**

HCE-DT Air connects you and your equipment wirelessly via smartphone and laptop right on site. You can diagnose root causes and troubleshoot for fault codes through the connection.

Easy Access to DEF/AdBlue® Supply System

The DEF/AdBlue® tank is installed inside the tool box and its inlet is remotely located for easy access and convenient supply. Warning of overflow is given by a red lamp signal.



2X Longer Lasting Filter

The length of product life period is improved from 500 hours to 1,000hours. (when using CK-4 engine oil)

- Engine Oil Filter (to 800 hours)
- Engine Oil (to 800 hours)
- Pre-filter
- Fuel Filter

200%
IMPROVED

*Photo may include optional equipment.

SPECIFICATIONS

ENGINE	
Maker / Model	CUMMINS / B4.5
Type	4 cylinder, water cooled, 4-cycle, turbocharged charge air cooled, direct injection, electronic controlled diesel engine.
Gross Power	129 kW (173 hp) at 2,200 rpm
Net Power	127 kW (170 hp) at 2,200 rpm
Max. Power	129 kW (173 hp) at 2,200 rpm
Peak Torque	780 N · m (575 lb.ft) at 1,500 rpm
Displacement	4.5 ℓ (275 cu in)

HYDRAULIC SYSTEM	
Advanced Load Sensing System(LUDV) Load independent flow sharing	
MAIN PUMP	
Type	Variable displacement pump
Max. flow	260 lpm @ 1,600 rpm

AUX PUMP FOR STEERING OR ROTATION PIPING	
Type	Piston pumps
Max. flow	60 lpm

HYDRAULIC MOTORS	
Travel	Bent - axis pistons motor
Swing	Radial Piston Motor

RELIEF VALVE SETTING	
Implement circuits	350 kgf/cm² (4,970 psi)
Travel	380 kgf/cm² (5,400 psi)
Power boost (boom, arm, bucket)	380 kgf/cm² (5,400 psi)
Pilot circuit	35 kgf/cm² (500 psi)
Service valve	Installed

HYDRAULIC CYLINDERS	
No. of cylinder bore X stroke	Boom: 2-110 x 1,090 mm
	Arm: 1-120 x 1,235 mm
	Bucket: 1-105 x 995 mm
	Blade: 2-110 x 235 mm
	Outrigger: 2-125 x 463 mm
	2-PCS boom: 2-110 x 992mm
	Adjust(boom): 1-160 x 624mm

* Hyundai Bio Hydraulic Oil (HBHO) available

DRIVES & BRAKES		
4-wheel hydrostatic drive. Constant mesh, helical gear transmission provides 2 forward and reverse travel speeds.		
Max. drawbar pull	10,720 kgf (23,636 lbf)	
Travel speed	1st	9.5 km/h
	2nd	35 km/h or 20 km/h (Option)
Gradeability	30°	

Service Brake :
- Independent dual brake, front and rear axle full hydraulic power brake.
- Spring released and hydraulic applied wet type multiple disc brake.
Parking Brake :
- Spring applied and hydraulic released wet disc brake type in transmission.

CONTROL	
Pilot pressure operated joysticks and pedals with detachable lever provide almost effortless and fatigueless operation.	
Pilot control	Two joysticks with one safety lever (LH): Swing and arm, (RH): Boom and bucket (ISO)
Engine throttle	Electric, Dial type
Lights	Two lights mounted on the boom, one under the battery box and one under the cabin

AXLE & WHEEL	
Full floating front axle is supported by center pin for oscillation. It can be locked by oscillation lock cylinders. Rear axle is fixed on the lower chassis.	
Tires	10.00-20-14PR, Dual(tube type)
(Optional)	10.00-20, Dual (solid type)
	10.00-20-16PR, Dual(tube type)

STEERING SYSTEM	
Hydraulically actuated, orbitrol type steering system actuates on front wheels through the steering cylinders.	
Min. turning radius	6,280 (20' 7") mm
SWING SYSTEM	
Swing motor	Fixed displacement radial piston motor
Swing bearing lubrication	Grease-bathed
Swing brake	Multi wet disc
Swing speed	9.5rpm

SERVICE CAPACITIES			
	liter	US gal	UK gal
Fuel tank	250	66.0	55.0
Engine coolant	19.5	5.2	4.3
Engine oil	11	2.9	2.4
Swing device - gear oil (OPT)	6.2 (5.0)	1.64 (1.3)	1.36 (1.09)
Swing device - greese (OPT)	(1.2)	(0.32)	(0.26)
Axle	Front	15.5	4.09
	Rear	17.5	4.62
Transmission	2.5	0.7	0.5
Hydraulic system (including tank)	204	53.9	44.9
Hydraulic tank	122	32.2	26.8
DEF/AdBlue®	48	12.7	10.6

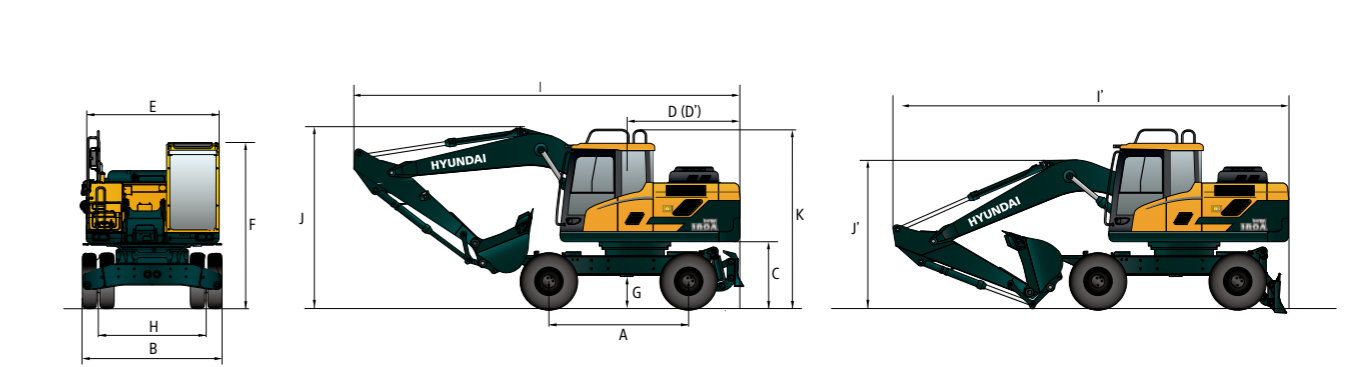
UNDERCARRIAGE	
Reinforced box-section frame is all-welded, low-stress. Dozer blade and outriggers are available. A pin-on design.	
Dozer blade	A very useful addition for leveling and back filling or clean-up work.
Outrigger	Indicated for max. operation stability when digging and lifting. Can be mounted on the front/or the rear.

OPERATING WEIGHT (APPROXIMATE)		
Operating weight, including 5,000mm (16' 5") Mono boom, 5,100mm (16' 9") 2-Piece boom, 2,450mm (8' 0") arm, SAE heaped 0.89 m³ (1.16 yd³) backhoe bucket, lubricant, coolant, full fuel tank, hydraulic tank and the standard equipment.		
OPERATING WEIGHT		
	Mono boom	2-Piece boom
Rear dozer blade	17,580 kg (38,760 lb)	18,390 kg (40,540 lb)
Rear outrigger	17,850 kg (39,350 lb)	18,660 kg (41,140 lb)
Front outrigger and rear blade	18,800 kg (41,450 lb)	19,610 kg (43,230 lb)
Front blade and rear outrigger	18,800 kg (41,450 lb)	19,610 kg (43,230 lb)
Four outrigger	19,070 kg (42,040 lb)	19,880 kg (43,830 lb)

AIR CONDITIONING SYSTEM	
The air condition system for the machine contains the fluorinated green-house gas with global warming potential of R134a. (Global Warming Potential : 1,430) The system hold 0.65kg refrigerant consisting of a CO2 equivalent 0.93kg metric tonne. For more information, Please refer to the manual.	

DIMENSIONS & WORKING RANGE

HW180A MONO BOOM DIMENSIONS	
5.0 m (16' 5") Mono boom, 2.0 m (6' 7"), 2.45 m (8' 0"), 2.6 m (8' 6"), 3.1 m (10' 2") Arm, Rear dozer	



Unit : mm (ft · in)				
A	Wheel base	2,600 (8' 6")		
B	Overall width (STD / Wide axle)	2,530 (8' 4") / 2,700 (8' 10")		
C	Ground clearance of counterweight	1,265 (4' 2")		
D	Rear-end distance	2,240 (7' 4")		
D'	Rear-end swing radius	2,250 (7' 5")		
E	Upperstructure width	2,485 (8' 2")		
F	Overall height of cab	3,230 (10' 7")		
G	Min. ground clearance	370 (1' 3")		
H	Tread	1,944 (6' 5")		
K	Overall height of guardrail	3,450 (10' 9")		
		Arm length	2,000 (6' 7")	2,450 (8' 0")
I	Overall length (Traveling position)	8,230 (27' 0")	8,180 (26' 10")	8,065 (26' 6")
I'	Overall length (Shipping position)	8,300 (27' 3")	8,240 (27' 0")	8,260 (27' 1")
J	Overall height of boom (Traveling position)	3,670 (12' 0")	3,660 (12' 0")	3,940 (12' 11")
J'	Overall height of boom (Shipping position)	3,190 (10' 6")	3,065 (10' 1")	3,350 (10' 12")

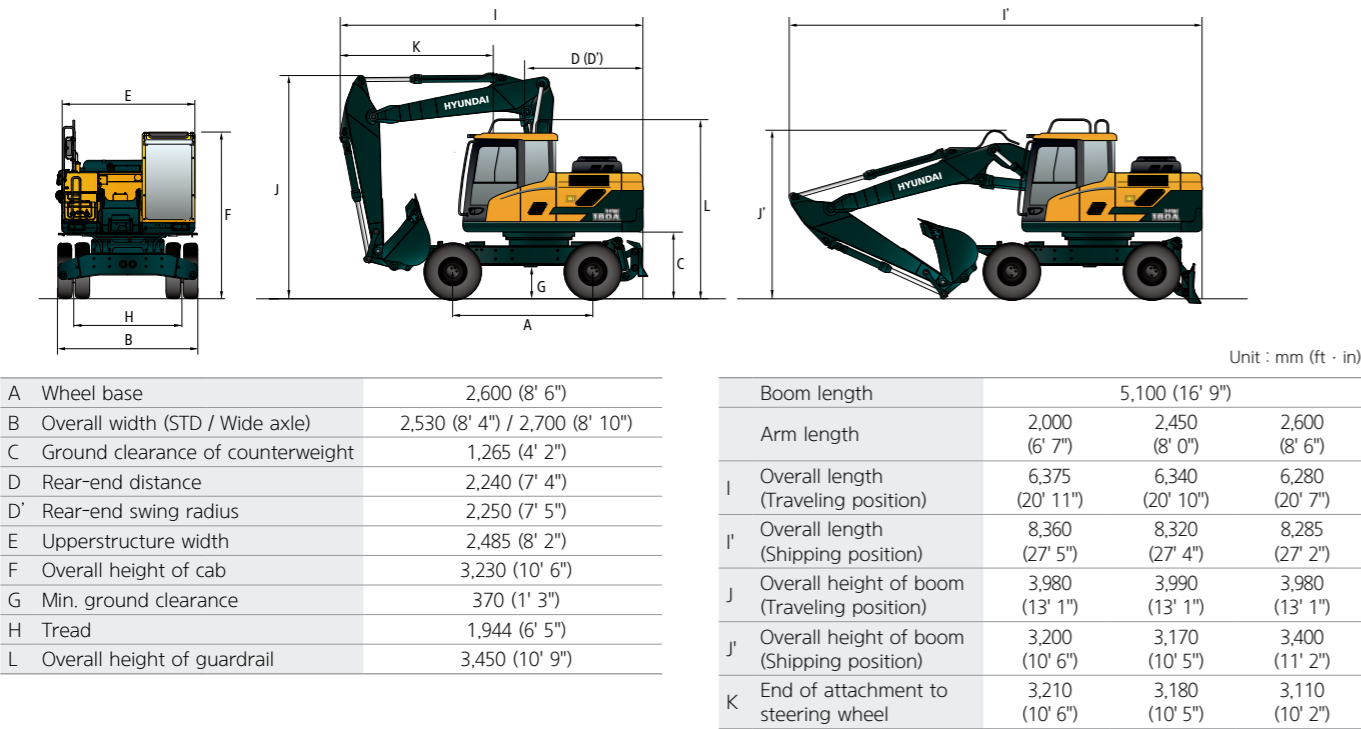
HW180A MONO BOOM WORKING RANGE				
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Unit : mm (ft · in)				
Boom length		5,000 (16' 5")		
Arm length		2,000 (6' 7")	2,450 (8' 0")	2,600 (8' 6")
A	Max. digging reach	8,360 (27' 5")	8,820 (28' 11")	8,865 (29' 1")
A'	Max. digging reach on ground	8,140 (26' 8")	8,610 (28' 3")	8,660 (28' 5")
B	Max. digging depth	5,160 (16' 11")	5,610 (18' 5")	5,760 (18' 11")
B'	Max. digging depth (8' level)	4,910 (16' 1")	5,410 (17' 9")	5,530 (18' 2")
C	Max. vertical wall digging depth	4,430 (14' 6")	5,060 (16' 7")	4,870 (16' 0")
D	Max. digging height	8,640 (28' 4")	9,010 (29' 7")	8,810 (28' 11")
E	Max. dumping height	6,030 (19' 9")	6,360 (20' 10")	6,210 (20' 4")
F	Min. swing radius	3,480 (11' 5")	3,170 (10' 5")	3,450 (11' 4")

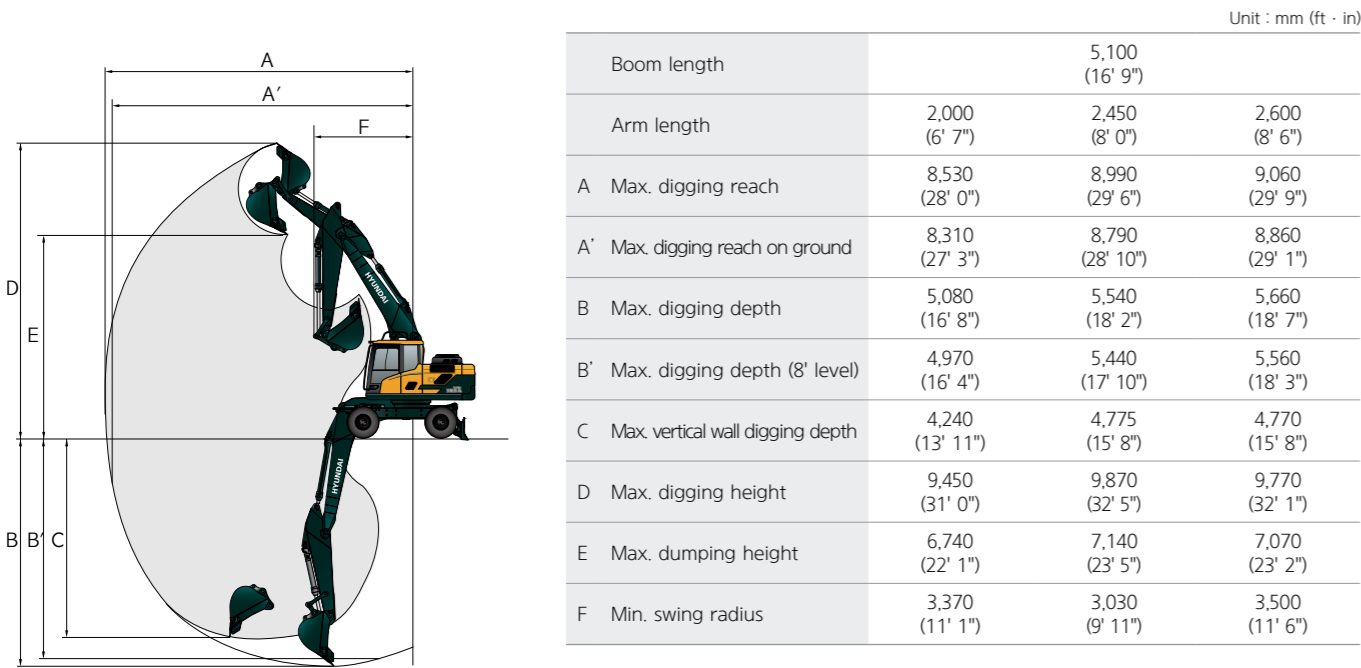
DIMENSIONS & WORKING RANGE

HW180A 2-PIECE BOOM DIMENSIONS

5.1 m (16' 9") 2-Piece boom, 2.0 m (6' 7"), 2.45 m (8' 0"), 2.6 m (8' 6") Arm, Rear dozer



HW180A 2-PIECE BOOM WORKING RANGE













LIFTING CAPACITY











Rating over-front Rating over-side or 360 degree

HW180A MONO BOOM

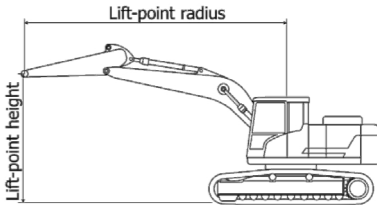
5.00 m (16' 5") Mono boom, 2.00 m (6' 7") arm equipped with STD counter weight, dozer up

Lift-point height m (ft)		Lift-point radius								At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity		Reach
												m (ft)
6.0m	kg					*4,560	4,210			*4,580	2,940	5.60
19.7ft	lb					*10,050	9,280			*10,100	6,480	(18.4)
4.5m	kg					*5,180	4,040	4,430	2,590	3,920	2,290	6.47
14.8ft	lb					*11,420	8,910	9,770	5,710	8,640	5,050	(21.2)
3.0m	kg					*6,290	3,760	4,320	2,490	3,480	2,010	6.90
9.8ft	lb					*13,870	8,290	9,520	5,490	7,670	4,430	(22.6)
1.5m	kg					6,430	3,510	4,190	2,380	3,360	1,920	6.99
4.9ft	lb					14,180	7,740	9,240	5,250	7,410	4,230	(22.9)
0.0m	kg					6,290	3,390	4,120	2,310	3,510	1,990	6.73
0.0ft	lb					13,870	7,470	9,080	5,090	7,740	4,390	(22.1)
-1.5m	kg			*9,960	6,180	6,290	3,390	4,130	2,320	4,040	2,280	6.10
-4.9ft	lb			*21,960	13,620	13,870	7,470	9,110	5,110	8,910	5,030	(20.0)
-3.0m	kg			*7,850	6,360	*5,540	3,510			*4,790	3,120	4.94
-9.8ft	lb			*17,310	14,020	*12,210	7,740			*10,560	6,880	(16.2)

5.00 m (16' 5") Mono boom, 2.00 m (6' 7") arm equipped with Heavy counter weight, dozer up

Lift-point height m (ft)		Lift-point radius								At max. reach		
		1.5 m (4.9 ft)		3.0 m (9.8 ft)		4.5 m (14.8 ft)		6.0 m (19.7 ft)		Capacity		Reach
												m (ft)
6.0m	kg					*4,560	4,520			*4,580	3,170	5.60
19.7ft	lb					*10,050	9,960			*10,100	6,990	(18.4)
4.5m	kg					*5,180	4,350	*4,560	2,810	4,180	2,490	6.47
14.8ft	lb					*11,420	9,590	*10,050	6,190	9,220	5,490	(21.2)
3.0m	kg					*6,290	4,070	4,600	2,710	3,720	2,190	6.90
9.8ft	lb					*13,870	8,970	10,140	5,970	8,200	4,830	(22.6)
1.5m	kg					6,860	3,820	4,480	2,600	3,600	2,100	6.99
4.9ft	lb					15,120	8,420	9,880	5,730	7,940	4,630	(22.9)
0.0m	kg					6,720	3,710	4,410	2,530	3,750	2,180	6.73
0.0ft	lb					14,820	8,180	9,720	5,580	8,270	4,810	(22.1)
-1.5m	kg			*9,960	6,720	6,720	3,700	4,420	2,540	4,320	2,490	6.10
-4.9ft	lb			*21,960	14,820	14,820	8,160	9,740	5,600	9,520	5,490	(20.0)
-3.0m	kg			*7,850	6,900	*5,540	3,820			*4,790	3,390	4.94
-9.8ft	lb			*17,310	15,210	*12,210	8,420			*10,560	7,470	(16.2)

1. Lifting capacity are based on ISO 10567.
2. Lifting capacity does not exceed 75% of tipping load with the machine on firm level ground or 87% of full hydraulic capacity.
3. The Lift-point is bucket pivot mounting pin on the arm (without bucket mass).
4. (*) indicates load limited by hydraulic capacity.















LIFTING CAPACITY















HW180A MONO BOOM

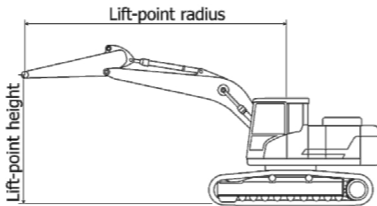
5.00 m (16' 5") Mono boom, 2.45 m (8' 0") arm equipped with STD counter weight, dozer up

Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*3,180	*3,180	4.77
24.6ft	lb											*7,010	*7,010	(15.7)
6.0m	kg							*3,550	2,670			*2,750	2,540	6.16
19.7ft	lb							*7,830	5,890			*6,060	5,600	(20.2)
4.5m	kg					*4,730	4,120	*4,240	2,630			*2,630	2,050	6.96
14.8ft	lb					*10,430	9,080	*9,350	5,800			*5,800	4,520	(22.8)
3.0m	kg					*5,890	3,820	4,350	2,510			*2,660	1,820	7.36
9.8ft	lb					*12,990	8,420	9,590	5,530			*5,860	4,010	(24.2)
1.5m	kg					6,470	3,550	4,200	2,390			*2,830	1,740	7.44
4.9ft	lb					14,260	7,830	9,260	5,270			*6,240	3,840	(24.4)
0.0m	kg			*5,870	*5,870	6,290	3,390	4,110	2,300			3,170	1,790	7.21
0.0ft	lb			*12,940	*12,940	13,870	7,470	9,060	5,070			6,990	3,950	(23.6)
-1.5m	kg	*5,810	*5,810	*10,160	6,100	6,250	3,360	4,090	2,280			3,570	2,020	6.62
-4.9ft	lb	*12,810	*12,810	*22,400	13,450	13,780	7,410	9,020	5,030			7,870	4,450	(21.7)
-3.0m	kg	*10,280	*10,280	*8,790	6,250	*6,160	3,430					*4,540	2,600	5.57
-9.8ft	lb	*22,660	*22,660	*19,380	13,780	*13,580	7,560					*10,010	5,730	(18.3)

5.00 m (16' 5") Mono boom, 2.45 m (8' 0") arm equipped with Heavy counter weight, dozer up













Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*3,180	*3,180	4.77
24.6ft	lb											*7,010	*7,010	(15.7)
6.0m	kg							*3,550	2,890			*2,750	*2,750	6.16
19.7ft	lb							*7,830	6,370			*6,060	*6,060	(20.2)
4.5m	kg					*4,730	4,430	*4,240	2,850			*2,630	2,230	6.96
14.8ft	lb					*10,430	9,770	*9,350	6,280			*5,800	4,920	(22.8)
3.0m	kg					*5,890	4,130	4,630	2,730			*2,660	1,990	7.36
9.8ft	lb					*12,990	9,110	10,210	6,020			*5,860	4,390	(24.2)
1.5m	kg					6,910	3,860	4,490	2,610			*2,830	1,910	7.44
4.9ft	lb					15,230	8,510	9,900	5,750			*6,240	4,210	(24.4)
0.0m	kg			*5,870	*5,870	6,720	3,700	4,400	2,520			*3,190	1,970	7.21
0.0ft	lb			*12,940	*12,940	14,820	8,160	9,700	5,560			*7,030	4,340	(23.6)
-1.5m	kg	*5,810	*5,810	*10,160	6,640	6,690	3,670	4,370	2,500			3,830	2,210	6.62
-4.9ft	lb	*12,810	*12,810	*22,400	14,640	14,750	8,090	9,630	5,510			8,440	4,870	(21.7)
-3.0m	kg	*10,280	*10,280	*8,790	6,790	*6,160	3,740					*4,540	2,840	5.57
-9.8ft	lb	*22,660	*22,660	*19,380	14,970	*13,580	8,250					*10,010	6,260	(18.3)

1. Lifting capacity are based on ISO 10567.
2. Lifting capacity does not exceed 75% of tipping load with the machine on firm level ground or 87% of full hydraulic capacity.
3. The Lift-point is bucket pivot mounting pin on the arm (without bucket mass).
4. (*) indicates load limited by hydraulic capacity.















HW180A MONO BOOM

5.00 m (16' 5") Mono boom, 2.6 m (8' 6") arm equipped with STD counter weight, dozer up

Lift-point height m (ft)		Lift-point radius										At max. reach			
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach	
														m (ft)	
7.5m	kg											*3,360	*3,360	4.96	
24.6ft	lb											*7,410	*7,410	(16.3)	
6.0m	kg							*3,960	2,670			*2,950	2,430	6.31	
19.7ft	lb							*8,730	5,890			*6,500	5,360	(20.7)	
4.5m	kg					*4,540	4,120	*4,110	2,620			*2,830	1,960	7.09	
14.8ft	lb					*10,010	9,080	*9,060	5,780			*6,240	4,320	(23.3)	
3.0m	kg					*5,700	3,810	4,330	2,490			*2,880	1,750	7.49	
9.8ft	lb					*12,570	8,400	9,550	5,490			*6,350	3,860	(24.6)	
1.5m	kg					6,450	3,520	4,180	2,360	3,000	1,690	2,960	1,670	7.56	
4.9ft	lb					14,220	7,760	9,220	5,200	6,610	3,730	6,530	3,680	(24.8)	
0.0m	kg			*5,970	*5,970	6,250	3,350	4,070	2,260			3,060	1,720	7.33	
0.0ft	lb			*13,160	*13,160	13,780	7,390	8,970	4,980			6,750	3,790	(24.1)	
-1.5m	kg	*5,590	*5,590	*9,940	6,010	6,200	3,310	4,040	2,240			3,430	1,920	6.76	
-4.9ft	lb	*12,320	*12,320	*21,910	13,250	13,670	7,300	8,910	4,940			7,560	4,230	(22.2)	
-3.0m	kg	*9,860	*9,860	*9,010	6,160	*6,270	3,370					4,400	2,450	5.74	
-9.8ft	lb	*21,740	*21,740	*19,860	13,580	*13,820	7,430					9,700	5,400	(18.8)	

5.00 m (16' 5") Mono boom, 2.6 m (8' 6") arm equipped with Heavy counter weight, dozer up













Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*3,360	*3,360	4.96
24.6ft	lb											*7,410	*7,410	(16.3)
6.0m	kg							*3,960	2,880			*2,950	2,640	6.31
19.7ft	lb							*8,730	6,350			*6,500	5,820	(20.7)
4.5m	kg					*4,540	4,430	*4,110	2,840			*2,830	2,140	7.09
14.8ft	lb					*10,010	9,770	*9,060	6,260			*6,240	4,720	(23.3)
3.0m	kg					*5,700	4,120	*4,580	2,710			*2,880	1,910	7.49
9.8ft	lb					*12,570	9,080	*10,100	5,970			*6,350	4,210	(24.6)
1.5m	kg					*6,830	3,830	4,470	2,580	3,220	1,860	*3,070	1,840	7.56
4.9ft	lb					*15,060	8,440	9,850	5,690	7,100	4,100	*6,770	4,060	(24.8)
0.0m	kg			*5,970	*5,970	6,680	3,660	4,360	2,480			3,280	1,890	7.33
0.0ft	lb			*13,160	*13,160	14,730	8,070	9,610	5,470			7,230	4,170	(24.1)
-1.5m	kg	*5,590	*5,590	*9,940	6,550	6,630	3,620	4,330	2,450			3,680	2,110	6.76
-4.9ft	lb	*12,320	*12,320	*21,910	14,440	14,620	7,980	9,550	5,400			8,110	4,650	(22.2)
-3.0m	kg	*9,860	*9,860	*9,010	6,700	*6,270	3,680					*4,490	2,680	5.74
-9.8ft	lb	*21,740	*21,740	*19,860	14,770	*13,820	8,110					*9,900	5,910	(18.8)

LIFTING CAPACITY















HW180A MONO BOOM

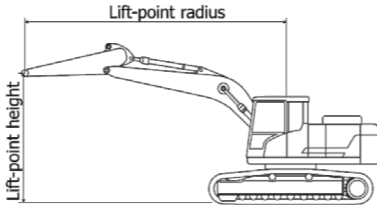
5.00 m (16' 5") Mono boom, 3.1 m (10' 2") arm equipped with STD counter weight, dozer up

Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*2,680	*2,680	5.62
24.6ft	lb											*5,910	*5,910	(18.4)
6.0m	kg							*3,540	2,760			*2,420	2,180	6.83
19.7ft	lb							*7,800	6,080			*5,340	4,810	(22.4)
4.5m	kg							*3,780	2,690	*2,570	1,830	*2,340	1,810	7.56
14.8ft	lb							*8,330	5,930	*5,670	4,030	*5,160	3,990	(24.8)
3.0m	kg			*7,570	7,200	*5,230	3,920	*4,300	2,550	3,100	1,780	*2,390	1,620	7.93
9.8ft	lb			*16,690	15,870	*11,530	8,640	*9,480	5,620	6,830	3,920	*5,270	3,570	(26.0)
1.5m	kg					*6,470	3,590	4,220	2,390	3,030	1,720	*2,540	1,550	8.00
4.9ft	lb					*14,260	7,910	9,300	5,270	6,680	3,790	*5,600	3,420	(26.3)
0.0m	kg			*6,640	5,960	6,270	3,360	4,090	2,270	2,970	1,660	2,820	1,580	7.78
0.0ft	lb			*14,640	13,140	13,820	7,410	9,020	5,000	6,550	3,660	6,220	3,480	(25.5)
-1.5m	kg	*5,170	*5,170	*9,310	5,920	6,170	3,280	4,020	2,220			3,100	1,730	7.25
-4.9ft	lb	*11,400	*11,400	*20,530	13,050	13,600	7,230	8,860	4,890			6,830	3,810	(23.8)
-3.0m	kg	*8,430	*8,430	*9,800	6,030	6,210	3,310	4,060	2,250			3,800	2,120	6.31
-9.8ft	lb	*18,580	*18,580	*21,610	13,290	13,690	7,300	8,950	4,960			8,380	4,670	(20.7)
-4.5m	kg			*7,000	6,300	*4,610	3,490					*4,240	3,280	4.72
-14.8ft	lb			*15,430	13,890	*10,160	7,690					*9,350	7,230	(15.5)

5.00 m (16' 5") Mono boom, 3.1 m (10' 2") arm equipped with Heavy counter weight, dozer up









Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*2,680	*2,680	5.62
24.6ft	lb											*5910	*5,910	(18.4)
6.0m	kg							*3,540	2,980			*2,420	2,370	6.83
19.7ft	lb							*7,800	6,570			*5,340	5,220	(22.4)
4.5m	kg							*3,780	2,910	*2,570	2,000	*2,340	1,970	7.56
14.8ft	lb							*8,330	6,420	*5,670	4,410	*5,160	4,340	(24.8)
3.0m	kg			*7,570	*7,570	*5,230	4,230	*4,300	2,770	3,320	1,950	*2,390	1,780	7.93
9.8ft	lb			*16,690	*16,690	*11,530	9,330	*9480	6,110	7,320	4,300	*5,270	3,920	(26.0)
1.5m	kg					*6,470	3,900	4,510	2,610	3,240	1,880	*2,540	1,700	8.00
4.9ft	lb					*14,260	8,600	9,940	5,750	7,140	4,140	*5,600	3,750	(26.3)
0.0m	kg			*6,640	6,500	6,700	3,670	4,370	2,490	3,180	1,830	*2,840	1,740	7.78
0.0ft	lb			*14,640	14,330	14,770	8,090	9,630	5,490	7,010	4,030	*6,260	3,840	(25.5)
-1.5m	kg	*5,170	*5,170	*9,310	6,460	6,600	3,590	4,310	2,440			3,330	1,910	7.25
-4.9ft	lb	*11,400	*11,400	*20,530	14,240	14,550	7,910	9,500	5,380			7,340	4,210	(23.8)
-3.0m	kg	*8,430	*8,430	*9,800	6,570	6,640	3,620	4,350	2,470			4,070	2,330	6.31
-9.8ft	lb	*18,580	*18,580	*21,610	14,480	14,640	7,980	9,590	5,450			8,970	5,140	(20.7)
-4.5m	kg			*7,000	6,840	*4,610	3,800					*4,240	3,580	4.72
-14.8ft	lb			*15,430	15,080	*10,160	8,380					*9,350	7,890	(15.5)

1. Lifting capacity are based on ISO 10567.
2. Lifting capacity does not exceed 75% of tipping load with the machine on firm level ground or 87% of full hydraulic capacity.
3. The Lift-point is bucket pivot mounting pin on the arm (without bucket mass).
4. (*) indicates load limited by hydraulic capacity.













HW180A 2-PIECE BOOM

5.1 m (16' 9") 2-Piece boom, 2.00 m (6' 7") arm equipped with Heavy counter weight, dozer up

Lift-point height m (ft)		Lift-point radius						At max. reach				
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity		Reach		
										m (ft)		
7.5m	kg											
24.6ft	lb											
6.0m	kg			*4,250	*4,250					*4,660	*4,660	4.30
19.7ft	lb			*9,370	*9,370					*10,270	*10,270	(14.1)
4.5m	kg			*4,880	4,340	*4,290	2,800			*4,310	2,980	5.81
14.8ft	lb			*10,760	9,570	*9,460	6,170			*9,500	6,570	(19.0)
3.0m	kg			*6,000	4,030	4,610	2,680			4,010	2,360	6.65
9.8ft	lb			*13,230	8,880	10,160	5,910			8,840	5,200	(21.8)
1.5m	kg			6,840	3,760	4,470	2,560			3,590	2,090	7.07
4.9ft	lb			15,080	8,290	9,850	5,640			7,910	4,610	(23.2)
0.0m	kg			6,710	3,650	4,400	2,490			3,470	2,000	7.15
0.0ft	lb			14,790	8,050	9,700	5,490			7,650	4,410	(23.5)
-1.5m	kg	*9,910	6,660	6,710	3,650	4,410	2,500			3,620	2,080	6.91
-4.9ft	lb	*21,850	14,680	14,790	8,050	9,720	5,510			7,980	4,590	(22.7)
										4,140	2,370	6.29
										9,130	5,220	(20.6)

5.1 m (16' 9") 2-Piece boom, 2.45 m (8' 0") arm equipped with Heavy counter weight, dozer up











Lift-point height m (ft)		Lift-point radius								At max. reach		
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
												m (ft)
7.5m	kg			*3,940	*3,940					*3,260	*3,260	5.04
24.6ft	lb			*8,690	*8,690					*7,190	*7,190	(16.5)
6.0m	kg			*3,790	*3,790	*3,850	2,890			*2,790	2,590	6.37
19.7ft	lb			*8,360	*8,360	*8,490	6,370			*6,150	5,710	(20.9)
4.5m	kg			*4,450	4,420	*3,990	2,840			*2,620	2,110	7.14
14.8ft	lb			*9,810	9,740	*8,800	6,260			*5,780	4,650	(23.4)
3.0m	kg			*5,600	4,100	*4,460	2,710	*2,960	1,910	*2,600	1,890	7.54
9.8ft	lb			*12,350	9,040	*9,830	5,970	*6,530	4,210	*5,730	4,170	(24.7)
1.5m	kg			*6,720	3,800	4,490	2,570	3,240	1,870	*2,720	1,820	7.61
4.9ft	lb			*14,820	8,380	9,900	5,670	7,140	4,120	*6,000	4,010	(25.0)
0.0m	kg			6,710	3,640	4,390	2,480			*2,980	1,880	7.38
0.0ft	lb			14,790	8,020	9,680	5,470			*6,570	4,140	(24.2)
-1.5m	kg	*8,830	6,560	6,670	3,610	4,360	2,460			*3,520	2,100	6.81
-4.9ft	lb	*19,470	14,460	14,700	7,960	9,610	5,420			*7,760	4,630	(22.4)
-3.0m	kg			*6,400	3,700							
-9.8ft	lb			*14,110	8,160							

LIFTING CAPACITY













HW180A MONO BOOM

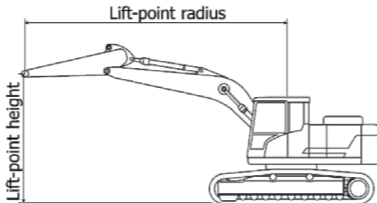
5.00 m (16' 5") Mono boom, 2.00 m (6' 7") arm equipped with STD counter weight, dozer down

Lift-point height m (ft)		Lift-point radius								At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity		Reach
												m (ft)
6.0m	kg					*4,560	*4,560			*4,580	3,240	5.60
19.7ft	lb					*10,050	*10,050			*10,100	7,140	(18.4)
4.5m	kg					*5,180	4,470	4,430	2,860	3,920	2,530	6.47
14.8ft	lb					*11,420	9,850	9,770	6,310	8,640	5,580	(21.2)
3.0m	kg					*6,290	4,170	4,320	2,760	3,480	2,230	6.90
9.8ft	lb					*13,870	9,190	9,520	6,080	7,670	4,920	(22.6)
1.5m	kg					6,430	3,920	4,190	2,640	3,360	2,130	6.99
4.9ft	lb					14,180	8,640	9,240	5,820	7,410	4,700	(22.9)
0.0m	kg					6,290	3,800	4,120	2,580	3,510	2,210	6.73
0.0ft	lb					13,870	8,380	9,080	5,690	7,740	4,870	(22.1)
-1.5m	kg			*9,960	7,040	6,290	3,800	4,130	2,590	4,040	2,540	6.10
-4.9ft	lb			*21,960	15,520	13,870	8,380	9,110	5,710	8,910	5,600	(20.0)
-3.0m	kg			*7,850	7,220	*5,540	3,920			*4,790	3,470	4.94
-9.8ft	lb			*17,310	15,920	*12,210	8,640			*10,560	7,650	(16.2)

5.00 m (16' 5") Mono boom, 2.00 m (6' 7") arm equipped with Heavy counter weight, dozer down













Lift-point height m (ft)		Lift-point radius								At max. reach		
		1.5 m (4.9 ft)		3.0 m (9.8 ft)		4.5 m (14.8 ft)		6.0 m (19.7 ft)		Capacity		Reach
												m (ft)
6.0m	kg									*3,780	3,040	5.73
19.7ft	lb									*8,330	6,700	(18.8)
4.5m	kg					*4,410	*4,410	*3,880	2,750	3,730	2,310	6.58
14.8ft	lb					*9,720	*9,720	*8,550	6,060	8,220	5,090	(21.6)
3.0m	kg					*5,520	4,150	4,240	2,620	3,270	1,990	7.01
9.8ft	lb					*12,170	9,150	9,350	5,780	7,210	4,390	(23.0)
1.5m	kg					6,450	3,840	4,090	2,480	3,140	1,890	7.09
4.9ft	lb					14,220	8,470	9,020	5,470	6,920	4,170	(23.3)
0.0m	kg			*6,890	*6,890	6,270	3,670	3,990	2,390	3,270	1,950	6.84
0.0ft	lb			*15,190	*15,190	13,820	8,090	8,800	5,270	7,210	4,300	(22.4)
-1.5m	kg	*7,040	*7,040	*9,860	7,010	6,240	3,650	3,980	2,380	3,780	2,260	6.22
-4.9ft	lb	*15,520	*15,520	*21,740	15,450	13,760	8,050	8,770	5,250	8,330	4,980	(20.4)
-3.0m	kg			*8,000	7,210	*5,520	3,760			*4,680	3,150	5.08
-9.8ft	lb			*17,640	15,900	*12,170	8,290			*10,320	6,940	(16.7)

1. Lifting capacity are based on ISO 10567.
2. Lifting capacity does not exceed 75% of tipping load with the machine on firm level ground or 87% of full hydraulic capacity.
3. The Lift-point is bucket pivot mounting pin on the arm (without bucket mass).
4. (*) indicates load limited by hydraulic capacity.















HW180A MONO BOOM

5.00 m (16' 5") Mono boom, 2.45 m (8' 0") arm equipped with STD counter weight, dozer down

Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*3,180	*3,180	4.77
24.6ft	lb											*7,010	*7,010	(15.7)
6.0m	kg							*3,550	2,940			*2,750	*2,750	6.16
19.7ft	lb							*7,830	6,480			*6,060	*6,060	(20.2)
4.5m	kg					*4,730	4,540	*4,240	2,900			*2,630	2,260	6.96
14.8ft	lb					*10,430	10,010	*9,350	6,390			*5,800	4,980	(22.8)
3.0m	kg					*5,890	4,240	4,350	2,780			*2,660	2,020	7.36
9.8ft	lb					*12,990	9,350	9,590	6,130			*5,860	4,450	(24.2)
1.5m	kg					6,470	3,960	4,200	2,650			*2,830	1,940	7.44
4.9ft	lb					14,260	8,730	9,260	5,840			*6,240	4,280	(24.4)
0.0m	kg			*5,870	*5,870	6,290	3,800	4,110	2,570			3,170	2,000	7.21
0.0ft	lb			*12,940	*12,940	13,870	8,380	9,060	5,670			6,990	4,410	(23.6)
-1.5m	kg	*5,810	*5,810	*10,160	6,950	6,250	3,770	4,090	2,550			3,570	2,250	6.62
-4.9ft	lb	*12,810	*12,810	*22,400	15,320	13,780	8,310	9,020	5,620			7,870	4,960	(21.7)
-3.0m	kg	*10,280	*10,280	*8,790	7,110	*6,160	3,840					*4,540	2,900	5.57
-9.8ft	lb	*22,660	*22,660	*19,380	15,670	*13,580	8,470					*10,010	6,390	(18.3)

5.00 m (16' 5") Mono boom, 2.45 m (8' 0") arm equipped with Heavy counter weight, dozer down













Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*3,180	*3,180	4.77
24.6ft	lb											*7,010	*7,010	(15.7)
6.0m	kg							*3,550	3,170			*2,750	*2,750	6.16
19.7ft	lb							*7,830	6,990			*6,060	*6,060	(20.2)
4.5m	kg					*4,730	*4,730	*4,240	3,130			*2,630	2,450	6.96
14.8ft	lb					*10,430	*10,430	*9,350	6,900			*5,800	5,400	(22.8)
3.0m	kg					*5,890	4,570	4,630	3,010			*2,660	2,200	7.36
9.8ft	lb					*12,990	10,080	10,210	6,640			*5,860	4,850	(24.2)
1.5m	kg					6,910	4,290	4,490	2,880			*2,830	2,120	7.44
4.9ft	lb					15,230	9,460	9,900	6,350			*6,240	4,670	(24.4)
0.0m	kg			*5,870	*5,870	6,720	4,130	4,400	2,790			*3,190	2,180	7.21
0.0ft	lb			*12,940	*12,940	14,820	9,110	9,700	6,150			*7,030	4,810	(23.6)
-1.5m	kg	*5,810	*5,810	*10,160	7,530	6,690	4,090	4,370	2,770			3,830	2,450	6.62
-4.9ft	lb	*12,810	*12,810	*22,400	16,600	14,750	9,020	9,630	6,110			8,440	5,400	(21.7)
-3.0m	kg	*10,280	*10,280	*8,790	7,690	*6,160	4,170					*4,540	3,150	5.57
-9.8ft	lb	*22,660	*22,660	*19,380	16,950	*13,580	9,190					*10,010	6,940	(18.3)

LIFTING CAPACITY















HW180A MONO BOOM

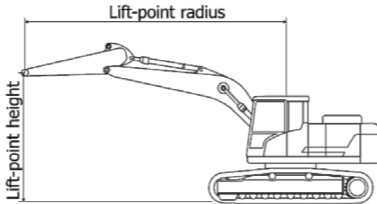
5.00 m (16' 5") Mono boom, 2.6 m (8' 6") arm equipped with STD counter weight, dozer down

Lift-point height m (ft)		Lift-point radius										At max. reach			
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach	
														m (ft)	
7.5m	kg											*3,360	*3,360	4.96	
24.6ft	lb											*7,410	*7,410	(16.3)	
6.0m	kg							*3,960	2,940			*2,950	2,680	6.31	
19.7ft	lb							*8,730	6,480			*6,500	5,910	(20.7)	
4.5m	kg					*4,540	4,540	*4,110	2,890			*2,830	2,180	7.09	
14.8ft	lb					*10,010	10,010	*9,060	6,370			*6,240	4,810	(23.3)	
3.0m	kg					*5,700	4,230	4,330	2,760			*2,880	1,940	7.49	
9.8ft	lb					*12,570	9,330	9,550	6,080			*6,350	4,280	(24.6)	
1.5m	kg					6,450	3,930	4,180	2,630	3,000	1,890	2,960	1,860	7.56	
4.9ft	lb					14,220	8,660	9,220	5,800	6,610	4,170	6,530	4,100	(24.8)	
0.0m	kg			*5,970	*5,970	6,250	3,760	4,070	2,530			3,060	1,920	7.33	
0.0ft	lb			*13,160	*13,160	13,780	8,290	8,970	5,580			6,750	4,230	(24.1)	
-1.5m	kg	*5,590	*5,590	*9,940	6,860	6,200	3,710	4,040	2,500			3,430	2,140	6.76	
-4.9ft	lb	*12,320	*12,320	*21,910	15,120	13,670	8,180	8,910	5,510			7,560	4,720	(22.2)	
-3.0m	kg	*9,860	*9,860	*9,010	7,010	*6,270	3,780					4,400	2,730	5.74	
-9.8ft	lb	*21,740	*21,740	*19,860	15,450	*13,820	8,330					9,700	6,020	(18.8)	

5.00 m (16' 5") Mono boom, 2.6 m (8' 6") arm equipped with Heavy counter weight, dozer down













Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*3,360	*3,360	4.96
24.6ft	lb											*7,410	*7,410	(16.3)
6.0m	kg							*3,960	3,170			*2,950	2,900	6.31
19.7ft	lb							*8,730	6,990			*6,500	6,390	(20.7)
4.5m	kg					*4,540	*4,540	*4,110	3,120			*2,830	2,360	7.09
14.8ft	lb					*10,010	*10,010	*9,060	6,880			*6,240	5,200	(23.3)
3.0m	kg					*5,700	4,560	*4,580	2,990			*2,880	2,120	7.49
9.8ft	lb					*12,570	10,050	*10,100	6,590			*6,350	4,670	(24.6)
1.5m	kg					*6,830	4,260	4,470	2,850	3,220	2,060	*3,070	2,040	7.56
4.9ft	lb					*15,060	9,390	9,850	6,280	7,100	4,540	*6,770	4,500	(24.8)
0.0m	kg			*5,970	*5,970	6,680	4,090	4,360	2,760			3,280	2,100	7.33
0.0ft	lb			*13,160	*13,160	14,730	9,020	9,610	6,080			7,230	4,630	(24.1)
-1.5m	kg	*5,590	*5,590	*9,940	7,440	6,630	4,040	4,330	2,730			3,680	2,340	6.76
-4.9ft	lb	*12,320	*12,320	*21,910	16,400	14,620	8,910	9,550	6,020			8,110	5,160	(22.2)
-3.0m	kg	*9,860	*9,860	*9,010	7,590	*6,270	4,110					*4,490	2,980	5.74
-9.8ft	lb	*21,740	*21,740	*19,860	16,730	*13,820	9,060					*9,900	6,570	(18.8)

1. Lifting capacity are based on ISO 10567.
2. Lifting capacity does not exceed 75% of tipping load with the machine on firm level ground or 87% of full hydraulic capacity.
3. The Lift-point is bucket pivot mounting pin on the arm (without bucket mass).
4. (*) indicates load limited by hydraulic capacity.















HW180A MONO BOOM

5.00 m (16' 5") Mono boom, 3.1 m (10' 2") arm equipped with STD counter weight, dozer down

Lift-point height m (ft)		Lift-point radius										At max. reach		
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
														m (ft)
7.5m	kg											*2,680	*2,680	5.62
24.6ft	lb											*5,910	*5,910	(18.4)
6.0m	kg							*3,540	3,030			*2,420	2,410	6.83
19.7ft	lb							*7,800	6,680			*5,340	5,310	(22.4)
4.5m	kg							*3,780	2,960	*2,570	2,030	*2,340	2,000	7.56
14.8ft	lb							*8,330	6,530	*5,670	4,480	*5,160	4,410	(24.8)
3.0m	kg			*7,570	*7,570	*5,230	4,340	*4,300	2,820	3,100	1,980	*2,390	1,800	7.93
9.8ft	lb			*16,690	*16,690	*11,530	9,570	*9,480	6,220	6,830	4,370	*5,270	3,970	(26.0)
1.5m	kg					*6,470	4,000	4,220	2,660	3,030	1,910	*2,540	1,730	8.00
4.9ft	lb					*14,260	8,820	9,300	5,860	6,680	4,210	*5,600	3,810	(26.3)
0.0m	kg			*6,640	*6,640	6,270	3,770	4,090	2,540	2,970	1,860	2,820	1,760	7.78
0.0ft	lb			*14,640	*14,640	13,820	8,310	9,020	5,600	6,550	4,100	6,220	3,880	(25.5)
-1.5m	kg	*5,170	*5,170	*9,310	6,770	6,170	3,690	4,020	2,480			3,100	1,940	7.25
-4.9ft	lb	*11,400	*11,400	*20,530	14,930	13,600	8,140	8,860	5,470			6,830	4,280	(23.8)
-3.0m	kg	*8,430	*8,430	*9,800	6,880	6,210	3,720	4,060	2,520			3,800	2,370	6.31
-9.8ft	lb	*18,580	*18,580	*21,610	15,170	13,690	8,200	8,950	5,560			8,380	5,220	(20.7)
-4.5m	kg			*7,000	*7,000	*4,610	3,900					*4,240	3,670	4.72
-14.8ft	lb			*15,430	*15,430	*10,160	8,600					*9,350	8,090	(15.5)

5.00 m (16' 5") Mono boom, 3.1 m (10' 2") arm equipped with Heavy counter weight, dozer down









Lift-point height m (ft)		Lift-point radius										At max. reach				
		1.5m (4.9ft)		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach		
														m (ft)		
7.5m	kg											*2,680	*2,680	5.62		
24.6ft	lb											*5,910	*5,910	(18.4)		
6.0m	kg							*3,540	3,260			*2,420	*2,420	6.83		
19.7ft	lb							*7,800	7,190			*5,340	*5,340	(22.4)		
4.5m	kg							*3,780	3,190	2,200			*2,340	2,170	7.56	
14.8ft	lb							*8,330	7,030	*5,670	4,850			*5,160	4,780	(24.8)
3.0m	kg			*7,570	*7,570	*5,230	4,670	*4,300	3,050	3,320	2,160	*2,390	1,960	7.93		
9.8ft	lb			*16,690	*16,690	*11,530	10,300	*9,480	6,720	7,320	4,760	*5,270	4,320	(26.0)		
1.5m	kg					*6,470	4,330	4,510	2,890	3,240	2,090	*2,540	1,890	8.00		
4.9ft	lb					*14,260	9,550	9,940	6,370	7,140	4,610	*5,600	4,170	(26.3)		
0.0m	kg			*6,640	*6,640	6,700	4,100	4,370	2,770	3,180	2,030	*2,840	1,930	7.78		
0.0ft	lb			*14,640	*14,640	14,770	9,040	9,630	6,110	7,010	4,480	*6,260	4,250	(25.5)		
-1.5m	kg	*5,170	*5,170	*9,310	7,350	6,600	4,010	4,310	2,710			3,330	2,120	7.25		
-4.9ft	lb	*11,400	*11,400	*20,530	16,200	14,550	8,840	9,500	5,970			7,340	4,670	(23.8)		
-3.0m	kg	*8,430	*8,430	*9,800	7,460	6,640	4,050	4,350	2,750			4,070	2,590	6.31		
-9.8ft	lb	*18,580	*18,580	*21,610	16,450	14,640	8,930	9,590	6,060			8,970	5,710	(20.7)		
-4.5m	kg			*7,000	*7,000	*4,610	4,230					*4,240	3,980	4.72		
-14.8ft	lb			*15,430	*15,430	*10,160	9,330					*9,350	8,770	(15.5)		

LIFTING CAPACITY











HW180A 2-PIECE BOOM









5.1 m (16' 9") 2-Piece boom, 2.00 m (6' 7") arm equipped with Heavy counter weight, dozer down

Lift-point height m (ft)		Lift-point radius				At max. reach			
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity	
									
7.5m	kg							*4,660	*4,660
24.6ft	lb							*10,270	*10,270
6.0m	kg			*4,250	*4,250			*4,310	3,280
19.7ft	lb			*9,370	*9,370			*9,500	7,230
4.5m	kg			*4,880	4,790	*4,290	3,080	4,010	2,600
14.8ft	lb			*10,760	10,560	*9,460	6,790	8,840	5,730
3.0m	kg			*6,000	4,470	4,610	2,970	3,590	2,310
9.8ft	lb			*13,230	9,850	10,160	6,550	7,910	5,090
1.5m	kg			6,840	4,200	4,470	2,840	3,470	2,220
4.9ft	lb			15,080	9,260	9,850	6,260	7,650	4,890
0.0m	kg			6,710	4,080	4,400	2,770	3,620	2,310
0.0ft	lb			14,790	8,990	9,700	6,110	7,980	5,090
-1.5m	kg	*9,910	7,560	6,710	4,080	4,410	2,780	4,140	2,630
-4.9ft	lb	*21,850	16,670	14,790	8,990	9,720	6,130	9,130	5,800

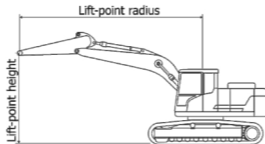
5.1 m (16' 9") 2-Piece boom, 2.45 m (8' 0") arm equipped with Heavy counter weight, dozer down

Lift-point height m (ft)		Lift-point radius				At max. reach			
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity	
									
7.5m	kg			*3,940	*3,940			*3260	*3,260
24.6ft	lb			*8,690	*8,690			*7,190	*7,190
6.0m	kg			*3,790	*3,790	*3,850	3,180	*2,790	*2,790
19.7ft	lb			*8,360	*8,360	*8,490	7,010	*6,150	*6,150
4.5m	kg			*4,450	*4,450	*3,990	3,130	*2,620	2,330
14.8ft	lb			*9,810	*9,810	*8,800	6,900	*5,780	5,140
3.0m	kg			*5,600	4,540	*4,460	2,990	*2,600	2,100
9.8ft	lb			*12,350	10,010	*9,830	6,590	*5,730	4,630
1.5m	kg			*6,720	4,240	4,490	2,850	*2,720	2,030
4.9ft	lb			*14,820	9,350	9,900	6,280	*6,000	4,480
0.0m	kg			6,710	4,080	4,390	2,760	*2,980	2,090
0.0ft	lb			14,790	8,990	9,680	6,080	*6,570	4,610
-1.5m	kg	*8,830	7,460	6,670	4,050	4,360	2,740	*3,520	2,340
-4.9ft	lb	*19,470	16,450	14,700	8,930	9,610	6,040	*7,760	5,160
-3.0m	kg			*6,400	4,130				
-9.8ft	lb			*14,110	9,110				

5.1 m (16' 9") 2-Piece boom, 2.6 m (8' 6") arm equipped with Heavy counter weight, dozer down









Lift-point height m (ft)		Lift-point radius				At max. reach			
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity	
									
7.5m	kg			*3,710	*3,710			*3,450	*3,450
24.6ft	lb			*8,180	*8,180			*7,610	*7,610
6.0m	kg			*3,610	*3,610	*3,670	3,180	*2,990	2,730
19.7ft	lb			*7,960	*7,960	*8,090	7,010	*6,590	6,020
4.5m	kg			*4,270	*4,270	*3,850	3,110	*2,830	2,240
14.8ft	lb			*9,410	*9,410	*8,490	6,860	*6,240	4,940
3.0m	kg			*5,420	4,540	*4,340	2,970	*2,830	2,020
9.8ft	lb			*11,950	10,010	*9,570	6,550	*6,240	4,450
1.5m	kg			*6,570	4,210	4,460	2,830	*2,960	1,950
4.9ft	lb			*14,480	9,280	9,830	6,240	*6,530	4,300
0.0m	kg			6,660	4,030	4,350	2,720	3,170	2,000
0.0ft	lb			14,680	8,880	9,590	6,000	6,990	4,410
-1.5m	kg	*8,610	7,370	6,620	3,990	4,320	2,690	3,530	2,230
-4.9ft	lb	*18,980	16,250	14,590	8,800	9,520	5,930	7,780	4,920
-3.0m	kg			*6,480	4,070				
-9.8ft	lb			*14,290	8,970				

1. Lifting capacity are based on ISO 10567.
2. Lifting capacity does not exceed 75% of tipping load with the machine on firm level ground or 87% of full hydraulic capacity.
3. The Lift-point is bucket pivot mounting pin on the arm (without bucket mass).
4. (*) indicates load limited by hydraulic capacity.











HW180A 2-PIECE BOOM











5.1 m (16' 9") 2-Piece boom, 2.00 m (6' 7") arm equipped with Heavy counter weight, dozer down, upper body towards dozer, max. hydraulic capacity(power boost)

Lift-point height m (ft)		Lift-point radius				At max. reach			
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity	
									
7.5m	kg							*5,120	*5,120
24.6ft	lb							*11,290	*11,290
6.0m	kg			*4,670	*4,670			*4,750	3,280
19.7ft	lb			*10,300	*10,300			*10,470	7,230
4.5m	kg			*5,380	4,790	*4,740	3,080	*4,710	2,600
14.8ft	lb			*11,860	10,560	*10,450	6,790	*10,380	5,730
3.0m	kg			*6,620	4,470	*5,200	2,970	*4,790	2,310
9.8ft	lb			*14,590	9,850	*11,460	6,550	*10,560	5,090
1.5m	kg			*7,720	4,200	*5,710	2,840	*4,930	2,220
4.9ft	lb			*17,020	9,260	*12,590	6,260	*10,870	4,890
0.0m	kg			*8,160	4,080	*5,980	2,770	*5,110	2,310
0.0ft	lb			*17,990	8,990	*13,180	6,110	*11,270	5,090
-1.5m	kg	*10,780	7,560	*7,870	4,080	*5,700	2,780	*5,280	2,630
-4.9ft	lb	*23,770	16,670	*17,350	8,990	*12,570	6,130	*11,640	5,800

5.1 m (16' 9") 2-Piece boom, 2.45 m (8' 0") arm equipped with Heavy counter weight, dozer down, upper body towards dozer, max. hydraulic capacity(power boost)

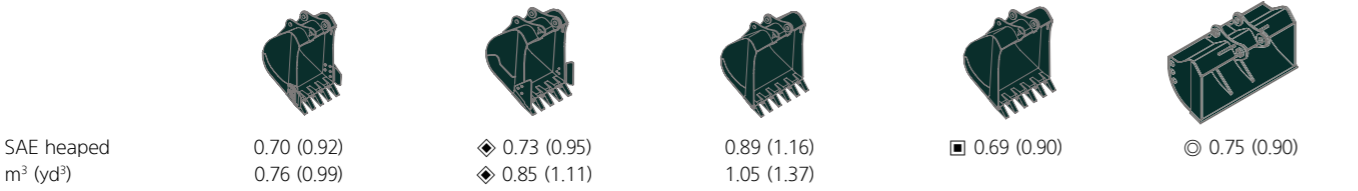
Lift-point height m (ft)		Lift-point radius				At max. reach			
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		Capacity	
									
7.5m	kg			*4,340	*4,340			*3,560	*3,560
24.6ft	lb			*9,570	*9,570			*7,850	*7,850
6.0m	kg			*4,170	*4,170	*4,250	3,180	*3,050	2,850
19.7ft	lb			*9,190	*9,190	*9,370	7,010	*6,720	6,280
4.5m	kg			*4,910	4,870	*4,400	3,130	*2,870	2,330
14.8ft	lb			*10,820	10,740	*9,700	6,900	*6,330	5,140
3.0m	kg			*6,180	4,540	*4,930	2,990	*2,850	2,100
9.8ft	lb			*13,620	10,010	*10,870	6,590	*7,140	4,670
1.5m	kg			*7,410	4,240	*5,510	2,850	*4,160	2,070
4.9ft	lb			*16,340	9,350	*12,150	6,280	*9,170	4,560
0.0m	kg			*8,070	4,080	*5,900	2,760	*3,270	2,090
0.0ft	lb			*17,790	8,990	*13,010	6,080	*7,210	4,610
-1.5m	kg	*9,610	7,460	*8,020	4,050	*5,860	2,740	*3,850	2,340
-4.9ft	lb	*21,190	16,450	*17,680	8,930	*12,920	6,040	*8,490	5,160
-3.0m	kg			*7,080	4,130				
-9.8ft	lb			*15,610	9,110				

5.1 m (16' 9") 2-Piece boom, 2.60 m (8' 6") arm equipped with Heavy counter weight, dozer down, upper body towards dozer, max. hydraulic capacity(power boost)

Lift-point height m (ft)		Lift-point radius								At max. reach		
		3.0m (9.8ft)		4.5m (14.8ft)		6.0m (19.7ft)		7.5m (24.6ft)		Capacity		Reach
												m (ft)
7.5m	kg			*4,080	*4,080					*3,770	*3,770	5.23
24.6ft	lb			*8,990	*8,990					*8,310	*8,310	(17.2)
6.0m	kg			*3,980	*3,980	*4,060	3,180			*3,270	2,730	6.52
19.7ft	lb			*8,770	*8,770	*8,950	7,010			*7,210	6,020	(21.4)
4.5m	kg			*4,710	*4,710	*4,260	3,110			*3,100	2,240	7.28
14.8ft	lb			*10,380	*10,380	*9,390	6,860			*6,830	4,940	(23.9)
3.0m	kg			*5,980	4,540	*4,800	2,970	*4,290	2,100	*3,100	2,020	7.67
9.8ft	lb			*13,180	10,010	*10,580	6,550	*9,460	4,630	*6,830	4,450	(25.2)
1.5m	kg			*7,250	4,210	*5,400	2,830	*4,530	2,040	*3,240	1,950	7.74
4.9ft	lb			*15,980	9,280	*11,900	6,240	*9,990	4,500	*7,140	4,300	(25.4)
0.0m	kg			*7,970	4,030	*5,830	2,720	*3,760	2,010	*3,560	2,000	7.52
0.0ft	lb			*17,570	8,880	*12,850	6,000	*8,290	4,430	*7,850	4,410	(24.7)
-1.5m	kg	*9,370	7,370	*8,000	3,990	*5,840	2,690			*4,190	2,230	6.96
-4.9ft	lb	*20,660	16,250	*17,640	8,800	*12,870	5,930			*9,240	4,920	(22.8)
-3.0m	kg			*7,170	4,070							
-9.8ft	lb			*15,810	8,970							

BUCKET SELECTION GUIDE & DIGGING FORCE

BUCKETS



Capacity m³ (yd³)		Width mm (in)		Weight kg (lb)	Tooth EA	Recommendation mm (ft.in)			
						STD CWT			
						5,000 (16' 5") Mono Boom			
SAE heaped	CECE heaped	Without Sidecutter	Without Sidecutter			2,000 (6' 7") Arm	2,450 (8' 0") Arm	2,600 (8' 6") Arm	2,000 (10' 2") Arm
0.70 (0.92)	0.60 (0.78)	1,020 (40.2")	1,100 (43.3")	600 (1,320)	5	●	■	■	▲
0.76 (0.99)	0.65 (0.85)	1,090 (42.9")	1,170 (46.1")	620 (1,370)	5	■	■	▲	▲
0.89 (1.16)	0.77 (1.01)	1,250 (49.2")	1,325 (52.2")	680 (1,500)	6	▲	▲	-	-
1.05 (1.37)	0.90 (1.18)	1,430 (56.3")	1,510 (59.4")	740 (1,630)	6	-	-	-	-
■ 0.69 (0.90)	0.62 (0.81)	1,050 (41.3")	-	720 (1,590)	5	●	■	▲	▲
◎ 0.75 (0.98)	0.65 (0.85)	1,760 (69.3")	-	540 (1,190)	0	●	■	■	▲
◆ 0.73 (0.95)	0.67 (0.88)	914 (36.0")	946 (37.2")	620 (1,370)	5	●	■	▲	▲
◆ 0.85 (1.11)	0.76 (0.99)	1,067 (42.0")	1,096 (43.1")	670 (1,480)	5	■	▲	▲	-

Capacity m³ (yd³)		Width mm (in)		Weight kg (lb)	Tooth EA	Recommendation mm (ft.in)						
						Heavy CWT				Heavy CWT		
						5,000 (16' 5") Mono Boom				5,100 (16' 9") 2-Piece Boom		
SAE heaped	CECE heaped	Without Sidecutter	Without Sidecutter			2,000 (6' 7") Arm	2,450 (8' 0") Arm	2,600 (8' 6") Arm	2,000 (10' 2") Arm	2,000 (6' 7") Arm	2,450 (8' 0") Arm	2,600 (8' 6") Arm
0.70 (0.92)	0.60 (0.78)	1,020 (40.2")	1,100 (43.3")	600 (1,320)	5	●	●	■	■	●	■	■
0.76 (0.99)	0.65 (0.85)	1,090 (42.9")	1,170 (46.1")	620 (1,370)	5	●	■	■	▲	●	■	■
0.89 (1.16)	0.77 (1.01)	1,250 (49.2")	1,325 (52.2")	680 (1,500)	6	■	▲	▲	▲	■	▲	▲
1.05 (1.37)	0.90 (1.18)	1,430 (56.3")	1,510 (59.4")	740 (1,630)	6	▲	-	-	-	▲	-	-
■ 0.69 (0.90)	0.62 (0.81)	1,050 (41.3")	-	720 (1,590)	5	●	■	■	■	●	■	■
◎ 0.75 (0.98)	0.65 (0.85)	1,760 (69.3")	-	540 (1,190)	0	●	●	■	■	●	■	■
◆ 0.73 (0.95)	0.67 (0.88)	914 (36.0")	946 (37.2")	620 (1,370)	5	●	■	■	■	●	■	■
◆ 0.85 (1.11)	0.76 (0.99)	1,067 (42.0")	1,096 (43.1")	670 (1,480)	5	■	▲	▲	▲	■	▲	▲

- Ditching bucket

◎ Slope finishing bucket

◆ Hammerless tooth bucket
- : Applicable for materials with density of 2,100 kgf/m³ (3,500 lbf/yd³) or less

● : Applicable for materials with density of 1,800 kgf/m³ (3,000 lbf/yd³) or less

■ : Applicable for materials with density of 1,500 kgf/m³ (2,500 lbf/yd³) or less

▲ : Applicable for materials with density of 1,200 kgf/m³ (2,000 lbf/yd³) or less

- : Not Recommended

ATTACHMENT

Booms and arms are welded with a low-stress, full-box section design.
2.0 m (6' 7"), 2.45 m (8' 0"), 2.6 m (8' 6"), 3.1 m (10' 2") arms are available.

DIGGING FORCE

Boom			5,000 (16' 9") Mono				5,100 (16' 9") 2-Piece		
Arm			2,000 (6' 7")	2,450 (8' 0")	2,600 (8' 6")	3,100 (10' 2")	2,000 (6' 7")	2,450 (8' 0")	2,600 (8' 6")
Bucket digging force	SAE	kN	98 [107]	98 [107]	98 [107]	98 [107]	98 [107]	98 [107]	98 [107]
		kgf	10,008 [10,920]	9,992 [10,900]	10,026 [10,940]	10,029 [10,940]	10,008 [10,920]	9,992 [10,900]	10,026 [10,940]
		lbf	22,060 [24,070]	22,030 [24,030]	22,110 [24,120]	22,110 [24,120]	22,060 [24,070]	22,030 [24,030]	22,100 [24,120]
	ISO	kN	115 [125]	115 [125]	115 [126]	115 [126]	115 [125]	115 [125]	115 [126]
		kgf	11,726 [12,790]	11,706 [12,770]	11,746 [12,810]	11,750 [12,820]	11,726 [12,790]	11,706 [12,770]	11,746 [12,810]
		lbf	25,850 [28,200]	25,810 [28,150]	25,900 [28,240]	25,900 [28,260]	25,850 [28,200]	25,810 [28,150]	25,900 [28,240]
Arm crowd force	SAE	kN	92 [101]	73 [80]	73 [79]	65 [70]	92 [101]	73 [80]	73 [79]
		kgf	9,417 [10,270]	7,468 [8,150]	7,401 [8,070]	6,572 [7,170]	9,417 [10,270]	7,468 [8,150]	7,401 [8,070]
		lbf	20,760 [22,640]	16,460 [17,970]	16,320 [17,790]	14,490 [15,810]	20,760 [22,640]	16,460 [17,970]	16,320 [17,790]
	ISO	kN	97 [106]	77 [84]	76 [82]	67 [73]	97 [106]	77 [84]	76 [83]
		kgf	9,928 [10,830]	7,816 [8,530]	7,737 [8,440]	6,833 [7,450]	9,928 [10,830]	7,816 [8,530]	7,737 [8,440]
		lbf	21,890 [23,880]	17,230 [18,810]	17,060 [18,610]	15,060 [16,420]	21,890 [23,880]	17,230 [18,810]	17,060 [18,610]

Note : Arm weight includes bucket cylinder, linkage, and pin

STANDARD / OPTION

ENGINE		STD	OPT
Cummins B 4.5 engine		●	
HYDRAULIC SYSTEM			
Advanced Load Sensing (LUDV)			
Power mode(P, S, E), Work mode(P, W, T),User mode		●	
Pressure Boost Function		●	
Attachment Flow Control		●	
3 attachment control modes (Push / Detent / Prop.)		●	
Engine Auto Idle		●	
Engine Auto Shutdown Control		●	
Electronic Fan Control		●	
20 km/h speed limit			●
35 km/h speed limit		●	
Hyundai Bio Hydraulic Oil (HBHO)			●
CAB & INTERIOR			
ISO Standard cabin			
Parallel type windshield wiper		●	
Radio / USB player		●	
Handsfree mobile phone system with USB		●	
12 volt power outlet (24V DC to 12V DC converter)		●	
Electric horn		●	
All-weather steel cab with 360° visibility		●	
Safety glass - Tempered glass with front laminated glass		●	
Safety glass windows		●	
Sliding fold-in front window		●	
Sliding side window(LH)		●	
Lockable door		●	
Hot & cool box		●	
Storage compartment		●	
Transparent cabin roof-cover		●	
Sun visor		●	
Door and cab locks, one key		●	
Pilot-operated slidable joystick		●	
Console box height adjust system		●	
Ashtray			●
Automatic climate control			
Air conditioner & heater		●	
Defroster		●	
Starting Aid (air grid heater) for cold weather		●	
Centralized monitoring			
8" LCD display		●	
Engine speed or Trip meter/Accel.			●
Engine coolant temperature gauge		●	
Max power		●	
Creep speed/Low speed/High speed		●	
Auto idle		●	
Overload warning with alarm		●	
Check Engine		●	
Air pre-cleaner			●
Air cleaner clogging		●	
ECO Gauges		●	
Fuel level gauge		●	
Hyd. oil temperature gauge		●	
Warnings		●	
Communication error indication		●	
Low battery		●	
Clock		●	
Cabin lights - Halogen			●
Cabin lights - LED			●
Cabin front window rain guard			●
Seat			
Mechanical Suspension with Heater		●	
Adjustable Air Suspension with Heater			●
Operator Protective Structures			
General		●	
Wire Net	Front Guard		●
FOG (Falling Object Guard)	Front & Tops Guard		●
ISO 10262 Level 2	Top Guard		●
Cabin ROPS (ISO 12117-2)			
ROPS (Roll Over Protective Structure)		●	

SAFETY		STD	OPT
Radar with 2nd monitor			●
Battery master switch		●	
Rear view camera		●	
Rear & Mirror view camera			●
AAVM (Advanced Around View Monitoring)			●
Two working lights on Boom - Halogen		●	
Two working lights on Boom - LED			●
Travel alarm		●	
Rear work lamp			●
Beacon lamp			●
Automatic swing brake		●	
Safety lock valve for boom cylinder with overload warning device		●	
Safety lock valve for arm cylinder		●	
Swing Lock System			●
Four outside rearview mirror		●	

ATTACHMENT

Booms		
5.0 m, 16' 5" Mono		
5.1 m, 16' 5" 2-Piece		
Arms		
2.00 m, 6' 7"		
2.45 m, 8' 0"		
2.60 m, 8' 6"		
3.10 m, 10' 2"		
2.45 m w/o reinf		
2.60 m w/o reinf		

OTHER

Heavy CWT			●
Removable clean-out dust net for cooler		●	
Fuel pre-filter		●	
Self-diagnostics system		●	
		Mobile	●
		Satellite	●
		Dual	●
Batteries (2 x 12V x 100 AH)			●
Fuel filler pump (35 lpm)			●
Bucket line 3way			●
Single-acting piping kit (breaker, etc.)			●
Double-acting piping kit (clamshell, etc.)			●
Rotating Piping Kit			●
Quick coupler piping			●
Quick coupler			●
Accumulator for lowering work equipment		●	
Pattern change valve (2 patterns)			●
Fine Swing Control System			●
Ride control & Boom floating			●
Automatic digging brake			●
Joystick Steering			●
Tool kit			●
Auto cruiser system		●	
Lower Frame Toolbox - LH			●
Lower Frame Toolbox - LH, RH			●

UNDERCARRIAGE

Rear dozer blade			●	
Rear outrigger				●
Front outrigger and rear blade				●
Front blade and rear outrigger				●
Front and rear outrigger				●
Front and rear blade				●
Front grapple rest and rear blade				●
Front grapple rest and rear outrigger				●
Front bucket rest and rear blade				●
Front bucket rest and rear outrigger				●
Tires-dual (10.00-20-14PR tube)			●	
Tires-dual (10.00-20-16PR tube)				●
Tires-dual (10.00-20 solid)				●
Trailer hitch for rear dozer blade				●
Wheel Chock				●
Fenders (Mudguards) - General axle				●
Fenders (Mudguards) - Wide axle				●

